# Testing the Use of Lazy Constraints in Solving

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# Area-Based Adjacency Formulations of Harvest Scheduling Models

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4 Abstract: Spatially-explicit harvest scheduling models to enforce maximum harvest opening size 5 restrictions often lead to combinatorial problems that are hard to solve. This paper shows that the 6 inequalities required by one of the three existing formulations, the Path Model are typically *lazy*. In other 7 words, these constraints are rarely binding during optimization, especially if the maximum opening size is 8 large relative to the average management unit size. By solving 60 hypothetical and eight real forest 9 problems with varying maximum clear-cut sizes and to varying target optimality gaps, we confirm that 10 applying the Path constraints only when they are violated during optimization leads to shorter solution 11 times. While the lazy Path constraints performed better than the other formulation/solution approaches, 12 the relative superiority of the method was more obvious at larger optimality gaps. Nearly 95% of the 13 problem instances solved fastest with the "lazy" method at a target gap of 1%, and almost 92% solved 14 fastest at 0.05%. At 0.01%, the Lazy Path approach was still superior in the majority of cases, but the 15 percentage was much lower: 57%. This is a significant improvement compared to the 14, 10 and 19% 16 shares of the other approaches. If only the real instances are considered, the Lazy Path approach 17 performed best in 68% of the instances with 1% and 0.01% optimality gaps and in 61% of the instances 18 with 0.05% gap. A closer analysis of the results suggests that the relative superiority of the approach 19 increases with problem size and maximum clear-cut size.

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21 Keywords: spatial forest planning, integer programming

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### 23 Introduction

Spatially-explicit harvest scheduling models optimize the spatial and temporal layout of forest management actions in order to best meet management objectives such as profit maximization, even flow of products, and wildlife habitat preservation while satisfying a variety of constraints, including maximum harvest opening size restrictions. These models assign various silvicultural prescriptions, such as clearcuts, thinning or shelterwood treatments, to forest management units within a predetermined
land-base. In addition, spatially-explicit decisions may also be modeled. These decisions, such as
whether to treat a harvest unit or to build a road link in a given planning period, are typically represented
with binary variables that can take only the values of 0 or 1. A variety of other restrictions, some
spatially-explicit and some not, are also typically included such as timber-flow smoothing constraints (e.g.,
Thompson et al. 1994), minimum average ending age or inventory constraints (e.g., McDill and Braze
2000), and maximum harvest opening size restrictions (e.g., Meneghin et al. 1988).

8 The need for spatial specificity in these models, and the use of discrete optimization, has 9 emerged primarily as a result of adjacency restrictions. Adjacency, or "green-up," constraints limit the 10 maximum size of contiguous harvest openings. These restrictions, which are often required by law or 11 policy in North America (e.g., Barrett et al. 1998, American Forest & Paper Association 2000, Boston and 12 Bettinger 2002), have been promoted as a tool to mitigate the negative impacts of harvesting forested 13 ecosystems (e.g., Thompson et al. 1973, Jones et al. 1991, Murray and Church. 1996a, 1996b, Snyder 14 and ReVelle 1996a, 1996b, 1997a, 1997b, Carter et al. 1997, Murray 1999). Although maximum harvest 15 opening size constraints do indeed disperse harvesting activities across the landscape, and thus reduce 16 the concentration of this type of human disturbance, they have also been shown to fragment and 17 disperse mature forest habitats (Harris 1984, Franklin and Forman 1987, Barrett et al. 1998, Borges and 18 Hoganson 2000). To mitigate these negative consequences of these restrictions, Rebain and McDill 19 (2003a, 2003b) proposed a 0-1 programming formulation that allows the forest planner to promote or to 20 require the preservation, maintenance or creation of a certain amount of mature forest habitat in large 21 patches over time in models with maximum harvest opening size constraints. A drawback of combining 22 both harvest opening size and mature patch habitat constraints is that the resulting models are large, 23 complex, and hard to solve. Considerable effort has been made to improve our ability to obtain high-24 quality solutions for these models within reasonable time frames such as a few hours. This study focuses 25 on improving the performance of models with harvest opening size constraints. We show that the so-26 called Path constraints (McDill et al. 2002), which are required by one of the existing models to ensure 27 maximum harvest opening size restrictions, are rarely active (binding) during optimization, especially if

the size limit on harvest openings is large. Furthermore, since these constraint sets tend to be large, we hypothesize that putting these inequalities in *lazy constraint pools*, i.e., using them only when they are violated by a solution during optimization, can lead to dramatic improvements in solution times.

The rest of the Introduction discusses the existing exact optimization models for maximum harvest opening size restrictions and further explains our hypothesis about the "lazy" nature of Path constraints. In particular, the potential significance of this property with respect to the computational performance of harvest scheduling models is discussed. The empirical study described in this paper compares the solution times that can be achieved by the existing models with those of the Lazy Path approach using 60 hypothetical and eight real test problem instances, and different maximum harvest opening size levels.

11 The simplest type of maximum harvest opening size constraints prevent adjacent management 12 units from being harvested within the same time period (McDill and Braze 2000). This case, referred to 13 as the Unit Restriction Model (URM, Murray 1999), assumes that the combined area of any two units in 14 the forest would exceed this maximum area. The Area Restriction Model (ARM, Murray 1999) is more 15 general, allowing groups of contiguous management units to be harvested concurrently as long as their 16 combined area is less than the maximum opening size. Depending on the average area of management 17 units, the maximum harvest opening size, and the age-class distribution of the forest, the ARM 18 formulation might allow for a significantly higher net present value (NPV) of the forest. Furthermore, the 19 ARM approach gives harvest scheduling models more flexibility in building up treatment units in a variety 20 of ways to meet different forest management objectives. Unfortunately, formulating and solving forest 21 planning problems with ARM constraints is generally considerably more difficult than formulating and 22 solving such problems with URM constraints.

URM constraints can be written in a number of different ways. McDill and Braze (2000) identify 16 different ways URM constraints have been formulated in the literature. The URM problem, which can be stated as selecting a subset of management units from a forest for logging in such a way that no two adjacent units are cut and that the net revenues are maximized, is equivalent to the well-researched maximum weight stable set problem (SSP). Nemhauser and Wolsey (1988, p259-265) provide a detailed

discussion of the SSP. The equivalence of URM and SSP is evident if one considers the graph
representation of the URM where the nodes correspond to the management units and the arcs represent
the adjacency relationships among these units. If the weight assigned to a node represents the net
revenues that are earned if the corresponding unit is cut, then the one-period URM problem is to identify
a subset of unconnected nodes with maximum total weight. This is the maximum weight stable set
problem. This equivalence is easily generalized to the n-period URM problem (Barahona et al. 1990).

7 There are two important implications of the equivalence of URM and SSP with respect to 8 spatially-explicit harvest scheduling models. One is that harvest scheduling models, both URM and ARM, 9 are NP-Hard. In other words, the solution times for these problems increase more than polynomially as 10 a function of the number of constraints and variables that are required to formulate the models. This is 11 because the ARM is a generalization of the URM, and the URM is equivalent to the SSP, which is known to 12 be NP-Hard (Nemhauser and Trotter 1974). The other implication is that families of inequalities that 13 have already been found useful for SSPs, such as those based on maximal cliques (Padberg 1973), can 14 be useful for URM problems as well. The concept of maximal cliques – maximal sets of nodes in a graph 15 that are mutually connected by edges – translates to maximal sets of mutually adjacent management 16 units in forest planning. The useful combinatorial properties of maximal clique inequalities in URM 17 problems has been mentioned in Murray and Church (1996a, 1997) and was later utilized by Goycoolea 18 et al. (2005) and Murray et al. (2004) in solving ARM problems.

19 In contrast to the URM, ARM problems were initially deemed impossible to formulate in a linear 20 model (Murray 1999) and only heuristics were employed to solve them (e.g., Lockwood and Moore 1993, 21 Caro et al. 2003, Richards and Gunn 2003). However, McDill et al. (2002) identified two exact, linear, 0-1 22 programming formulations of the ARM. Their first formulation uses constraints that allow groups of 23 contiguous management units to be harvested as long as their combined area does not exceed the 24 maximum harvest opening limit. McDill et al. (2002) present an algorithm, which they call the Path 25 Algorithm, that recursively enumerates all sets of contiguous management units whose combined areas 26 just exceed the maximum allowable harvest level. The constraints created this way are similar to cover 27 inequalities in 0-1 knapsack problems (c.f., Wolsey 1998, p147) and thus they are occasionally referred to

1 as cover inequalities in this paper. The disadvantage of the Path/cover formulation is that the number of 2 these constraints can be very large, and this number grows exponentially as the number of times the 3 recursive algorithm that generates them calls itself. Thus, the number of constraints increases 4 exponentially as the ratio between the average size of the management units and the maximum harvest 5 opening size decreases. The advantage of the Path/cover formulation over the two alternatives, discussed 6 next, is that it does not require the introduction of additional 0-1 decision variables. The potentially very 7 large number of Path/cover constraints relative to the number of 0-1 variables suggests that with larger 8 maximum harvest opening sizes, these constraints might be less likely to be binding during optimization. 9 This behavior could be utilized to produce shorter solution times.

10 McDill et al.'s (2002) other formulation uses separate variables for each possible combination of 11 contiguous management units within the forest whose total area does not exceed the allowable harvest 12 opening size. McDill et al. (2002) refer to these combinations as Generalized Management Units (GMUs). 13 These GMUs need to be enumerated before the model can be constructed. With this formulation, the 14 same types of adjacency constraints as those used in URM models can be written on the set of GMUs. 15 McDill et al. (2002) used pairwise constraints in their initial experiments, whereas Goycoolea et al. (2005) 16 applied maximal cliques and found that these formulations performed better. Additionally, in a more 17 recent work, Goycoolea et al. (2009) also provide theoretical evidence that the maximal clique GMU, or 18 "Cluster," formulation is always at least as tight as the Path formulation in its approximation of the 19 convex hull of ARM. In other words, the linear programming relaxation of the GMU model always leads to 20 an objective function value that is at least as close, or closer to the objective function value of the true 21 optimum as that of the Path model. This is an important result because tighter formulations often lead to 22 shorter solution times. In contrast to the Path formulation, where the number of constraints grows 23 exponentially as the ratio of the maximum harvest opening size is increased, with the GMU model the 24 number of variables grows exponentially as the ratio of the maximum harvest opening size is increased. 25 The third exact 0-1 programming formulation of ARM, proposed by Constantino et al. (2008), is 26 very different from the Path/Cover and GMU/Cluster formulations in that it does not rely on a recursive, 27 potentially time consuming *a priori* enumeration of spatial constructs such as minimally infeasible (as in

1 the Path Model) or feasible clusters of management units (as in the GMU Model). Since the number of 2 clearcuts in a forest cannot exceed the number of management units (given that a management unit can 3 only be harvested once) a parsimonious set of *clearcut assignment variables* can be defined that 4 represent the decisions to assign management units to a particular clearcut (also referred to as a 5 "bucket" in Goycoolea et al. 2009) in a given planning period. In the context of Constantino et al.'s 6 (2008) model, a clearcut or *bucket* may comprise units that are disconnected. Additional constraints are 7 present in the formulation to ensure that the area of these clearcuts never exceeds the maximum 8 opening size and that two or more clearcuts never overlap and are never adjacent. Since the number of 9 assignment variables in this formulation is bounded by  $n \times n \times T$ , where n is the number of management 10 units in the forest and T is the number of planning periods, Constantino et al.'s (2008) model leads to 11 smaller problems than the other two formulations when the maximum harvest opening size is large 12 relative to the typical size of a management unit. Further, substantial reductions in problem size can be 13 achieved by eliminating those assignments from the model where the area of the minimum-area path 14 between the two management units involved is greater than the maximum harvest opening size. 15 Constantino et al.'s (2008) model is significant because it keeps the size of ARM from growing 16 exponentially with increasing maximum harvest opening sizes relative to the average unit size. 17 At least two other ARM constraint sets have been proposed. One can be viewed as an extension 18 of McDill et al.'s (2002) Path model, and the other as a hybrid method that can be solved using exact 19 optimization techniques but cannot guarantee solutions that do not require post-fixing for ARM-feasibility. 20 Crowe et al. (2003) appended what they call "ARM clique constraints" to McDill et al.'s (2002) Path or 21 cover inequalities, arguing that the "clique" concept can be applied to ARM models if the total area of a 22 mutually adjacent set of management units exceeds the maximum opening size. Crowe et al.'s (2003) 23 "clique constraints" are very similar to knapsack constraints, and are written for each mutually adjacent 24 set of units, where the left-hand-side coefficients are the areas of the units and the right-hand-side is the

26 et al.'s (2002) Path approach computationally. It can be shown, however, that some of these ARM clique

allowable cut limit. Crowe et al. (2003) found that the appended formulation did not outperform McDill

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27 constraints cut off fractional solutions from the LP relaxation defined by McDill et al.'s (2002) Path/Cover

formulation, and thus they could possibly be used to tighten the Path/Cover formulation (i.e., better approximate the ARM's integral convex hull). Crowe et al.'s (2003) results illustrate how obtaining a tighter formulation does not necessarily result in improved solution times. While additional constraints may tighten the formulation, they increase the size of the LP relaxation that must be solved at each node in the branch-and-bound tree, slowing down the rate at which nodes are processed.

6 Gunn and Richards' (2005) "stand-centered" constraints can also be used as an alternative or 7 complement to McDill et al.'s (2002) cover inequalities. One stand-centered constraint is written for each 8 management unit and period. The constraint prevents the harvest of the unit in a given period if the 9 combined area of the adjacent units that are scheduled for harvest in the same period exceeds the cut 10 limit minus the area of the unit. Gunn and Richards (2005) observe that these constraints do not prevent 11 every possible harvest area violation, but they argue that these violations will be few when the areas of 12 management units are not too small compared to the harvest opening area limit and that those that do 13 occur can be easily detected and "post-fixed" at a relatively small loss in optimality. Although Gunn and 14 Richards' (2005) constraint set is not an exact formulation of the ARM, it is attractive because (1) the 15 number of stand-centered constraints needed is equal to the number of units in a forest, which is much 16 less than the number of covers that might be needed, and (2) unlike finding McDill et al.'s (2002) covers, 17 generating stand-centered constraints does not require a potentially very time-consuming recursive 18 enumeration. However, Gunn and Richards' (2005) constraint set can be expected to be less effective as 19 the ratio of the maximum harvest opening limit to the typical management unit size increases.

20 The goals of this paper are 1) to test empirically whether McDill et al.'s (2002) Path or cover 21 inequalities are often *lazy* in a sense that most of them are rarely active (binding) in otherwise feasible 22 integer solutions that are potential candidates for the true optimum, and 2) to test whether this property 23 can be used to solve area-based harvest scheduling models more efficiently. Specifically, we test whether 24 specifying the Path constraints as a *lazy constraint pool* leads to more efficient solution times (i.e., 25 whether a target dual gap can be achieved more quickly or whether a tighter gap can be achieved within 26 a given amount of time). While the construction of lazy constraint pools still requires the a priori 27 enumeration of paths, or minimally infeasible clusters of management units, the constraints in the pool

are only applied during optimization if they are violated by a solution that has the potential to improve upon the objective function value of the incumbent. Note that lazy constraints are different from *redundant* constraints in that the latter can never be active in any of the solutions because they are found outside of the feasible region. Lazy constraints are also different from cutting planes because they are required in order to fully identify the set of feasible solutions; without them, an infeasible integer solution would be allowed.

7 We also note that our proposed approach bears some resemblance to McNaughton and Ryan's 8 (2008) integrated column and constraint generation method. Our method is markedly different in three 9 ways, First, while the lazy constraint approach is applied to the Path Formulation, McNaughton and 10 Ryan's (2008) technique is applied to the Cluster Packing (Goycoolea et al. 2006) or, equivalently to the 11 Generalized Management Unit-based Formulation (McDill et al. 2002). Second, we do generate all of the 12 adjacency constraints, which are in our case path constraints, upfront but use them only when needed 13 during optimization. McNaughton and Ryan (2008) do not generate any of the GMU-based adjacency 14 constraints upfront. However, they enumerate the GMUs and construct the associated GMU variables and 15 constraints only on those GMUs that turn out to be involved in clear-cut size or green-up violations at 16 particular solution candidates. At last but not least, one big advantage of our approach is that all it 17 requires from the user for implementation is to label the path constraints as "lazy". While most of-the-18 shelf optimization packages, such as IBM's ILOG CPLEX, offers several options to define model 19 constraints as "lazy", the efficacy of the approach in forest planning has not been investigated so far. The 20 McNaughton and Ryan's (2008) approach requires setting up what is essentially a branch-and-cut-and-21 price algorithm for the ARM, which is a far more technical task.

The next section describes the computational experiment that was conducted to check if the Path constraints are indeed lazy in various problem instances, and to test whether and under what conditions the use of lazy constraint pools leads to shorter solution times compared to other methods. We also give formal, mathematical definitions of the models and algorithms that we used in the comparison.

#### 1 Methods

## 2 The test forests

3 The "laziness" of the Path constraints and the computational efficiency that can be afforded by 4 the use of lazy constraint pools was tested on sixty hypothetical and eight real forest planning problems, 5 all of which are available in a public data repository at http://ifmlab.for.unb.ca/fmos/ (Integrated Forest 6 Management Lab 2006). Multiple levels of maximum harvest opening size restrictions were used (see 7 Table 3). Thirty of the hypothetical forests had 300 units and thirty had 500 units. The real forests, 8 Kittaning4, FivePoints, PhyllisLeeper, BearTown, Pack, ElDorado, Shulkell and NBCL5 consisted of 32, 71, 9 89, 90, 186, 1,363, 1,019 and 5,224 units, respectively. In this paper, a management unit is simply the 10 smallest contiguous pre-defined spatial unit that will be treated using a single prescription, i.e., it cannot 11 be split. Adjacent management units may be aggregated, however, to create larger treatment units that 12 will be collectively treated using a single prescription. The hypothetical problems had one forest type and 13 one site class, while some of the real problems had four, five or six forest types and two, three, four or 14 six site classes (Table 2). Forests in different categories exhibit different growth and yield patterns. The 15 initial age-class distribution of the hypothetical forests mimics a typical Pennsylvania hardwood forest 16 (Table 1). As the hypothetical forests comprise different spatial configurations of management units and 17 the acreage of the individual units is predefined, the actual percentages of the age-classes might deviate 18 slightly from the figures in the table. The hypothetical problems were generated in batches using a 19 program called MakeLand (McDill and Braze 2000), which creates hypothetical forests consisting of 20 contiguous irregular polygons that can be assigned different stand characteristics. MakeLand was 21 instructed to randomly assign age-classes to the polygons of each randomly generated forest map in 22 such a way so that the overall age-class distribution would approximate the one shown in Table 1. This 23 random age-class assignment was done three times for each of twenty maps, resulting in the thirty 300-24 stand and thirty 500-stand problems. Neighborhood adjacency (the average number of adjacent stands, 25 or vertex degree in the adjacency graph) was varied by changing the initial number of points that 26 MakeLand was instructed to use to construct the polygons. The age-classes and yields of each unit in the 27 real problems were based on on-site measurements.

1 The planning horizon was 60 years for the hypothetical models, and 50, 45, 40 or 25 years for 2 the real problems. The length of the planning periods was 10 years for each problem except for El 3 Dorado, Shulkell and Pack forests, where it was 5 years. The minimum rotation age was 60 for the 4 hypothetical, 80 for the four small real problems from Pennsylvania, 45 for Pack Forest, 35 for El Dorado 5 and Shulkell, and it ranged from 20 to 100 years for NBCL5, depending on the forest type. Since the 6 initial age and the minimum rotation age of a management unit determine whether it can be cut during 7 the planning horizon, and this in turn can have an impact on the difficulty of the harvest scheduling 8 problem, we note that the percentage area of the forests that cannot be cut at all is zero for the majority 9 of the test problems. More specifically, it is zero for the 60 hypothetical problems, Pack Forest and 10 Shulkell and it is 6.18% for Kittaning4, 3.66% for FivePoints, 1.83% for PhyllisLeeper, 0.44% for 11 BearTown, 1.27% for NBCL5 and 20.1% for El Dorado. The financially optimal rotation age, based on 12 maximizing the land expectation value (LEV), was 80 years for the hypothetical, 50 years for the small 13 real problems and Pack Forest, 90 years for NBCL5, 70 for Shulkell and 35 for El Dorado. The possible 14 prescriptions were to cut the management units in period 1, 2, 3, 4, 5, 6 (in the hypothetical forests) or 15 not at all. Maximum harvest opening sizes of 40, 50 and 60 ha were imposed on the hypothetical 16 problems, 40, 50, 60 and 80 ha on the four smallest real problems, 24.28, 32.37, 40.47 and 48.56 ha on 17 Pack Forest, 48.56, 60.70 and 72.84 ha on El Dorado, 40 and 60 ha on Shulkell and 21, 30 and 40 ha on NBCL5. Adjacent management units were allowed to be harvested concurrently as long as their combined 18 19 area was less than the maximum opening size. All units were smaller than the maximum harvest opening 20 size. In the case of Kittaning4, FivePoints, PhyllisLeeper and BearTown, units greater than 40 ha were 21 divided into smaller units by a Pennsylvania Bureau of Forestry employee using contour lines, roads, 22 trails, streams and shape. In NBCL5 and Shulkell, units greater than 21 and 40 ha, respectively were 23 excluded as we had no site-specific knowledge to make meaningful delineations. We also excluded those 24 units from NBCL5 that had no yield information. The average age of the forests at the end of the 25 planning horizon was set to be at least half of the minimum rotation age. We used a 3% real discount 26 rate for each formulation except for the four Pennsylvania forests where we used 4% and in Pack Forest,

where we used 7% as prescribed by the respective administrators. The 3% rate was used to be
 consistent with Goycoolea et al. (2009).

Table 2 summarizes the spatial characteristics of each real problem, and each hypothetical problem batch. Apart from the minimum, maximum and mean unit sizes, the unit size distribution, the total forest area, as well as the average vertex degrees and the number of forest types, site classes and planning periods are listed.

7 To evaluate potential solution time savings of the Lazy Path approach, we formulated each 8 problem three different ways: using (1) McDill et al.'s (2002) Path/Cover constraints, (2) Goycoolea et 9 al.'s (2005) maximal clique GMUs (clusters), and (3) Constantino et al.'s (2006) clearcut assignment 10 variables. We used a green-up exclusion period of one period length. This means that depending on 11 whether a 5 or 10-year long planning period was used, 5 or 10 years were assumed to be long enough 12 for a clear-cut to be replanted or naturally regenerated into a new stand that had adequate canopy 13 closure and height. We assumed that adjacent units with a combined area above the maximum opening 14 size can both be cut as long as there is at least one planning period between the two harvests to allow 15 green-up. As a reference for the readers, we note that the length of the exclusion period ranged between 16 10 and 20% of the financially optimal rotation age in these test problems. We solved the Path 17 formulation with and without treating the Path/Cover inequalities as lazy constraint pools. We did not test 18 the lazy constraint approach with Goycoolea et al.'s (2005) and Constantino et al.'s (2006) models 19 because those formulations don't require exponentially large constraint pools; they require more variables. 20 Lazy constraint pools are expected to work well only in cases where the number of lazy constraints 21 substantially exceeds the number of variables and where only a few constaints in the lazy constraint pool 22 are likely to be binding. The more constraints there are relative to the number of variables, the less likely 23 that they will all intersect in the neighborhood of a new, potentially optimal solution, hence the "lazy" 24 designation.

The following two sub-sections give formal definitions for each of the models and for each of the preprocessing algorithms that were used in this experiment.

## 1 Model formulations

#### The Path Model (a.k.a. the Cell or Cover Model, McDill et al. 2002)

The general structure of McDill et al.'s (2002) Path Model is as follows:

5 
$$MaxZ = \sum_{m=1}^{M} a_m [c_{m0} x_{m0} + \sum_{t=h_m}^{T} c_{mt} x_{mt}]$$
 (1)

6 Subject to:

7 
$$x_{m0} + \sum_{t=h_m}^{T} x_{mt} \le 1$$
 for  $m = 1, 2, ..., M$  (2)

- $\sum_{m \in M_{ht}} v_{mt} \cdot a_m \cdot x_{mt} H_t = 0$  for t = 1, 2, ..., T (3)
- $b_{l,t}H_t H_{t+1} \le 0$  for t = 1, 2, ..., T-1 (4)
- $-b_{h,t}H_t H_{t+1} \le 0$  for t = 1, 2, ..., 7-1 (5)
- $\sum_{j \in C} x_{jt} \le |C| 1$   $\forall C \in \mathbb{C}$  and for  $t = h_{jt} \dots T$  (6)

12 
$$\sum_{m=1}^{M} a_m [(Age_{m0}^T - \overline{Age}^T) x_{m0} + \sum_{t=h_m}^{T} (Age_{mt}^T - \overline{Age}^T) x_{mt}] \ge 0$$
(7)

- $x_{mt} \in \{0,1\}$  for m = 1, 2, ..., M and  $t = h_m, ..., T$  (8)
- 14 where the variables are:

15	$x_{mt} =$	1 if management unit <i>m</i> is to be harvested in period <i>t</i> for $t = h_m$ , <i>T</i> , 0 otherwise;
16		when $t = 0$ , the value of the binary variable is 1 if management unit <i>m</i> is not harvested
17		at all during the planning horizon (i.e., $x_{m0}$ represents the "do-nothing" alternative for
18		management unit <i>m</i> ), and

 $H_t$  = the total volume of sawtimber in m<sup>3</sup> harvested in period *t*, and

20 the parameters are:

- $h_m$  = the first period in which management unit *m* is old enough to be harvested,
- M = the number of management units in the forest,

1	<i>T</i> =	the number of periods in the planning horizon,
2	$c_{mt} =$	the net discounted net revenue per hectare plus the discounted expected forest value at
3		the end of the planning horizon if management unit $m$ is harvested in period $t$ ,
4	$M_{ht}$ =	the set of management units that are old enough to be harvested in period $t$ ,
5	$a_m$ =	the area of management unit <i>m</i> in hectares,
6	$V_{mt}$ =	the volume of sawtimber in $m^3$ /ha harvested from management unit <i>m</i> if it is harvested
7		in period <i>t</i> ,
8	$b_{l,t}$ =	a lower bound on decreases in the harvest level between periods $t$ and $t+1$ (where, for
9		example, $b_{j,t} = 1$ would require non-declining harvests and $b_{j,t} = 0.9$ would allow a
10		decrease of up to 10%),
11	$b_{h,t}$ =	an upper bound on increases in the harvest level between periods $t$ and $t+1$ (where $b_{h,t}$
12		= 1 would allow no increase in the harvest level and $b_{h,t} = 1.1$ would allow an increase
13		of up to 10%),
14	<i>C</i> =	a set of management units, also called a cover or path, that forms a contiguous area
15		just greater in size than the maximum harvest opening limit,
16	C =	the set of covers (or paths) that arise from a forest planning problem,
17	$h_i =$	the first period in which the youngest management unit in cover <i>i</i> is old enough to be
18		harvested,
19	$Age_{mt}^{T}$	= the age of unit $m$ at the end of the planning horizon if it is harvested in period $t$ ; and
20	$\overline{Age}^{T}$	= the minimum average age of the forest at the end of the planning horizon.
21 22	Equatio	n (1) specifies the objective function of the problem, namely to maximize the discounted
23	net revenue from	m the forest during the planning horizon plus the discounted ending value of the forest.
24	Constraints (2)	are logical constraints. They require a management unit to be assigned to at most one
25	prescription, inc	luding a do-nothing prescription. Harvest variables ( $x_{mt}$ ) are only created for periods
26	where the stand	I is old enough to be harvested (i.e., it is older in that period than the predefined

1 minimum rotation age). Constraints (3) are harvest accounting constraints. They sum the harvest 2 volume for each period and assign the resulting value to harvest accounting variables  $H_t$ . Constraint sets 3 (4) and (5) are flow constraints. They limit the rate at which the harvest volume can increase or 4 decrease from one period to the next. Constraint set (6) captures the maximum harvest opening size 5 restrictions as minimal cover constraints generated by the Path Algorithm. These constraints assume that 6 the exclusion period equals one planning period: once a management unit, or group of contiguous units, 7 has been harvested, no adjacent management units can be harvested until at least one period has 8 passed. The structure of these constraints is easy to generalize to alternative exclusion periods which are 9 integer multiples of a planning period (see for example, Snyder and ReVelle 1997b). Constraint (7) is an 10 ending age constraint. It requires that the average age of the forest at the end of the planning horizon is at least  $\overline{Age}^{T}$  years. In the real forests with multiple forest types, such as NBCL5, one ending age 11 12 constraint was written for each forest type. The target ending age was set to one half of the minimum 13 rotation age associated with the forest type. These constraints help prevent the model from over-14 harvesting the forest during the planning horizon and define a minimum criterion for a desirable ending 15 condition. Lastly, constraint (8) identifies the management unit variables as binary.

16 17

#### The Maximal Clique GMU Model

18 As discussed in the Introduction, the key step in constructing the maximal clique GMU or Cluster 19 Model is to enumerate each possible combination of contiguous management units within the forest whose total area does not exceed the allowable harvest opening size. The choice variables  $x_{ut}$  in this 20 21 model represent the decision whether all management units in GMU or Cluster u should be cut in period t22 or not. We note that these variables are defined for t=0 (the "do nothing" option) only if they denote a 23 GMU that consists of one unit. This is necessary to ensure that the minimum average ending age 24 constraint (15) functions as intended. As in Goycoolea et al. (2005), we used maximal clique constraints 25 in this benchmark model to impose the maximum harvest opening restrictions:

26

1 
$$MaxZ = \sum_{u} a_{u} [c_{u0} x_{u0} + \sum_{t=h_{u}}^{T} c_{ut} x_{ut}]$$
 (9)

2 Subject to:

$$3 \qquad \sum_{u \in G_m} \left( x_{u0} + \sum_{t=h_u}^T x_{ut} \right) \le 1 \qquad \text{for } m = 1, 2, ..., M \tag{10}$$

- $\sum_{u \in G_t} v_{ut} \cdot a_u \cdot x_{ut} H_t = 0$  for t = 1, 2, ..., T (11)
- $b_{l,t}H_t H_{t+1} \le 0$  for  $t = 1, 2, \dots$  7-1 (12)
- $-b_{h,t}H_t H_{t+1} \le 0$  for  $t = 1, 2, \dots$  7-1 (13)
- $\sum_{n \in K_{jt}} x_{nt} \le 1$  for all  $j \in J$  and  $t = h_{jt} \dots, T$  (14)

$$8 \qquad \sum_{u,t} (Age_{ut}^T - \overline{Age}^T) \sum_{m \in u} a_m x_{ut} \ge 0 \tag{15}$$

- $x_{ut} \in \{0,1\}$  for  $\forall u$  and  $t = h_{ut} \dots T$  (16)

11 where u = a generalized management unit (GMU or cluster): a set of management units that forms a 12 connected sub-graph of the underlying adjacency graph, for which  $\sum_{j \in u} a_j \le A_{\max}$  ( $a_j$  = 13 area of unit j, and  $A_{\max}$  = maximum harvest limit),

- $G_m$  = the set of GMUs that contain management unit  $m_r$
- $h_u$  = the first period in which the youngest management unit in *u* is old enough to be cut,
- $G_t$  = the set of GMUs formed by management units that are each old enough to be cut in  $t_r$
- $K_{jt}$  = the set of GMUs that 1) contain at least one unit in maximal clique *j* of management units 18 and 2) where all units comprising the GMU are old enough to be harvested in period *t*. A 19 maximal clique is a set of mutually adjacent management units where no other units exist 20 that are adjacent to all of the units in the clique,
- $h_i$  = the first period in which the youngest unit in clique *j* is old enough to be cut,

1 J = the set of maximal cliques of the management units, and 2  $Age_{ut}^{T}$  = the age of GMU u in years at the end of the planning horizon if it is cut in period t. 3

4

#### The Bucket Model

5 To formulate Constantino et al.'s (2008) Bucket Model, define class K as a class of *clearcuts*. 6 Each clearcut is uniquely indexed by a management unit (stand). Thus, |K| = M, where *M* is the number 7 of units in the forest. Further, the elements of a clearcut  $K_i \in K$  are management units defined by the 8 following function (0-1 program). Function (11)-(14) assigns a set of units, (which can be the empty set) 9 to each clearcut via the use of binary variables  $x_m^{ii}$  that take the value of 1 if unit *m* is assigned to clearcut 10 *i* in period *t*. The value of this variable is 0 otherwise.

11

12 
$$MaxZ = \sum_{m=1i\in K}^{M} a_m [c_{m0}x_{m0} + \sum_{t=h_m}^{T} c_{mt}x_m^{it}]$$
 (11)

- 13 Subject to:
- 14  $\sum_{m} x_{m0} + \sum_{t=h_m}^{T} \sum_{i \in K} x_m^{it} \le 1$  for m = 1, 2, ..., M (12)
- 15  $\sum_{m=1}^{M} a_m x_m^{it} \le A_{\max} \qquad \text{for } i \in \mathbf{K} \text{ and } t = h_{mt} \dots T \qquad (13)$
- 16  $x_m^{it} \in \{0,1\}$  for  $i \in K$ , m = 1, 2, ..., M and  $t = h_m, ..., T$  (14)
- 17

Equation (11), the objective function, is equivalent to Equation (1) in the Path Model. It maximizes the discounted net timber revenues from the forest over the planning horizon plus the discounted ending value of the forest. Constraint set (12) comprises the logical constraints for the Bucket Model. They allow a management unit to be harvested only once in the planning horizon or not at all. Constraints (13) prevent the formation of any clearcut *i* in class K whose area exceeds the maximum harvest opening size. Lastly, constraint set (14) defines variables  $x_m^{it}$  as binary.

1 Note that since constraint set (13) does not prevent clearcuts in class K from being adjacent or 2 overlapping, it alone cannot prevent maximum harvest opening size violations. Additional constraints are 3 necessary. To that end, Constantino et al.'s (2008) model introduces a new set of binary variables of form  $w_Q^{it}$  that take the value of one whenever a unit in maximal clique  $Q \in \mathbb{Q}$  is assigned to clearcut *i* in 4 5 period *t*. As with the GMU/Cluster Model, set  $\mathbb{Q}$ , the set of maximal cliques of management units, must 6 be enumerated during the model formulation phase. The following two constraint sets, along with 7 constraints (13) guarantee that the maximum harvest opening size is never exceeded. The contribution 8 of constraint sets (15)-(16) is to ensure that the units in each maximal clique can only belong to at most 9 one clearcut in any given planning period:

10

11 
$$x_m^{it} \le w_Q^{it}$$
 for  $Q \in \mathbb{Q}, m \in Q, i \le m$  and  $t = h_{m_t} \dots T$  (15)

12 
$$\sum_{i \in \mathbf{K}} w_Q^{it} \le 1$$
 for  $Q \in \mathbb{Q}$  and  $t = h_{m_t} \dots T$  (16)

13 
$$w_Q^{it} \in \{0,1\}$$
 for  $i \in \mathbb{K}$ ,  $Q \in \mathbb{Q}$  and  $t = h_{m_t} \dots T$  (17)

14

To account for harvest volumes in each planning period and to ensure a minimum average ending age, we modify constraint set (3) and (7) and add them to the Bucket Model (18-19). The harvest flow constraints are identical to constraint sets (4-5).

18

19 
$$\sum_{m \in M_{ht}, i \in K} v_{mt} \cdot a_m \cdot x_m^{it} - H_t = 0$$
 for  $t = 1, 2, ..., T$  (18)

20 
$$\sum_{i \in K} \sum_{m=1}^{M} a_m [(Age_{m0}^T - \overline{Age}^T) x_m^{i0} + \sum_{t=h_m}^{T} (Age_{mt}^T - \overline{Age}^T) x_m^{it}] \ge 0$$
(19)

21

The model defined by (11-18) and (4, 5) is identical to what Constantino et al. (2008) refer to as ARMSCV-C. We add a minimum average ending age constraint (19) to this model to prevent the forest from being overharvested. Finally, Constantino et al. (2008) propose a variety of pre-processing techniques that can improve the computational performance of the Bucket Model. We describe the
 algorithms that we used in a subsequent section titled "Pre-processing".

3 4

#### The Lazy Path Approach

5 The Lazy Path approach solves the Path formulation (1-8) by specifying that constraints (6), i.e., 6 the Path/cover inequalities, are placed in a lazy constraint pool. The integer programming solver is 7 instructed to stop at each node in the *branch-and-bound algorithm* where a new feasible solution is found 8 with an objective function value that is better than the current incumbent solution. The solver checks 9 whether the solution at the node violates any of the Path inequalities in the lazy constraint pool. If none 10 of the inequalities are violated and the solution is integer feasible, the solver designates the new solution 11 as the incumbent and proceeds with pruning inferior nodes and processing any remaining unprocessed 12 nodes in the branch-and-bound tree. If none of the inequalities in the lazy pool are violated, but the 13 solution is fractional, the new node remains active for further branching. If, on the other hand, a violation 14 is found, the violated constraints are added to the model and the sub-problem at the node is resolved. If 15 the new solution is still feasible, integer, and has an objective function value that is better than that of 16 the incumbent, then a new incumbent solution is found and, again, the branch-and-bound process is 17 resumed. If the node has an inferior objective function value compared to the current incumbent after 18 the violated constraint(s) has been added, it is pruned from the branch-and-bound tree. If the solution at 19 the node is not integer feasible but still has a superior objective function value to the incumbent, it 20 becomes an unprocessed node, and the branch-and-bound process is resumed. When there are no more 21 nodes to explore, the algorithm terminates at the node that yields the best objective function value 22 without violating any of the Path constraints that remain in the lazy constraint pool. We implemented the 23 Lazy Path approach in IBM ILOG CPLEX 12.1 by using the "Lazy constraints" label for Path inequalities. 24 To estimate how "lazy" the Path constraints were, we kept track of the number of lazy constraint 25 violations that occurred during the course of optimization and these numbers were compared with the 26 number of Path constraints that were needed to fully define the ARM. We note that CPLEX 12.1 offers 27 several options for the user to define or label certain constraints as "lazy". The options differ based on

the modeling environment used, i.e., whether the Concert Technology, the Callable Libraries or other
 methods were used to access CPLEX.

# 3 **Pre-processing**

Each of the three models above requires pre-processing. The Path model, whether one uses the the Lazy Path approach or not, needs the set of paths or minimal covers to be enumerated before it can be formulated. The Maximal Clique GMU, or Cluster Model, requires the enumeration of both feasible clusters of units (GMUs) and the maximal cliques. The enumeration of maximal cliques is also necessary for the Bucket Model. In addition, the computational performance of the Bucket Model greatly benefits from the elimination of clear-cut assignment variables that can never take the value of one in a feasible solution.

For the simultaneous enumeration of both the clusters (GMUs) and minimal covers, we used "Algorithm I" as proposed by Goycoolea et al. (2009, p164). Following the recommendation in that paper, we utilized special computer programming structures such as hash tables and linked lists to store enumeration results and to check for repetitions. For finding the set of maximal cliques (mutually adjacent management units), we used the following algorithm:

16Step 1: Pick a management unit and create a linked list of units that are adjacent to it.18As an example,  $A_1 = \{2,3,5\}$  is the set of units that are adjacent to unit 1. Repeat19Step 1 for each stand.

20 Step 2: Using an adjacency table or matrix that specifies which units are adjacent, check 21 if  $A_i \cap A_j = \emptyset$  for each pair of adjacent units *i*, *j* with  $_{i \neq j}$ . If the intersection is 22 empty, save  $\{i, j\}$  as a maximal clique. Otherwise, create a list of 3-member cliques 23 of form  $\{i, j, k\}$  for  $\forall k \in \{A_i \cap A_j\}$ .

1	Step 3: For each 3-member clique $\{i, j, k\}$ , check if $ A_i \cap A_j  = 1$ . If $ A_i \cap A_j  = 1$ , then
2	save $\{i, j, k\}$ as a maximal clique. Otherwise, create a list of 4-member cliques of
3	form $\{i, j, k, l\}$ for $\forall l \in \{A_i \cap A_j\}$ with $k \neq l$ .
4	Step 4: For each 4-member clique of form $\{i, j, k, l\}$ , check if $l \in A_k$ . If the condition
5	holds (i.e., units k and / are adjacent), then save $\{i, j, k, l\}$ as a maximal clique.
6	Step 5: Go through all the saved maximal cliques and discard the redundant ones.
7 8	This algorithm could be extended for higher-order cliques (i.e., with more than four elements), but it was
9	not necessary in this case, since adjacency was defined in this paper as sharing a common boundary, not
10	just a point. In this case, the Four Color Theorem (Appel et al. 1977) guarantees that no cliques with
11	more than four elements will exist.
12	Apart from enumerating the maximal cliques, pre-processing for the Bucket Model involves the
13	identification of clear-cut assignments that can never be part of a feasible solution. For example, a
14	management unit should never be assigned to a particular clear-cut (bucket) if the total area of the
15	minimum area shortest path between this unit and the unit that indexes the clear-cut exceeds the
16	maximum harvest opening size. In this context, paths are defined as contiguous sets of management
17	units that connect a pair of units. Constantino et al. (2008) note that the vast majority of clear-cut
18	assignments can be eliminated via a minimum-weight shortest path algorithm that determines, for each
19	pair of units, whether they can form a feasible clear-cut or not. As an example, the following program,
20	which is a modified version of the standard shortest path model, can, if solved, make such a
21	determination. Given a directed graph representation of the forest, $G(V, E)$ , where $V$ is the set of units
22	and $E$ is the set of adjacencies or edges among the units, solve

24 
$$z_{s,t} = min\left(\sum_{i \in V} a_i x_{ij} + a_t : \sum_{j \in A_i} x_{ij} - \sum_{j \in A_i} x_{ji} = \begin{cases} 1 \text{ if } i = s \\ -1 \text{ if } i = t \\ 0 \text{ otherwise} \end{cases} \quad \forall i \in V, \ x_{ij} \ge 0 \ \forall ij \in E \\ 0 \text{ otherwise} \end{cases} \right)$$
(20)

1 for each pair of units  $s, t \in V$  ("s" stands for source and "t" for terminal unit). As before, parameter  $a_i$  is 2 the area of unit *i*, and  $A_i$  is the set of units adjacent to unit *i*. Variable  $x_{ij}$  represents the decision whether directed edge *ij* should be part of the minimum area path between *s* and *t*. If  $z_{s,t} \leq A_{max}$ , then an 3 4 assignment variable for s and t is necessary, otherwise it isn't. A potentially more efficient alternative that 5 solves the minimum-weight shortest path algorithm for all pairs of units at once is the Floyd-Warshall 6 Algorithm (Roy 1959, Floyd 1962 or Warshall 1962). This recursive, dynamic programming algorithm was 7 used both in Constantino et al. (2008) and in this study to reduce the size of the Bucket formulation for 8 the computational experiment.

#### 9

## The computational experiment

10 All pre-processing and model formulation tasks were automated using Java and IBM-ILOG CPLEX 11 v. 12.1 Concert Technology (4-thread, 64-bit, released in 2009) on a Power Edge 2950 server that had 12 four Intel Xeon 5160 central processing units at 3.00Gz frequency and 16GB of random access memory. 13 The only exceptions were the Path and Maximal Clique GMU formulations of the Pack Forest problem with 14 the 48.56 ha maximum harvest opening size and the Bucket formulations of NBCL5 and El Dorado. In 15 these cases, a different, more powerful machine was used: a Power Edge 510 with two Intel® Xeon® 16 x5670 CPUs at 2.93Gz frequency and 32GB memory. The operating system was MS Windows Server 2003 17 R2, Standard x64 Edition with Service Pack 2 (2003) on the Power Edge 2950, and it was MS Windows 18 Server 2008 R2 Standard x64 Edition (2009) on the 510. As shown in the "Results and discussion" section, 19 the fact that for a few problems the formulation times were measured using a faster machine had no 20 impact on our conclusions because these formulation times were longer than those obtained with the 21 alternative models using the slower machine. Finally, we note that the formulation time measurements 22 included computer times that were required to write out the linear programming formulations into text 23 files. The formulation times, the number of constraints and 0-1 variables that ensure the maximum 24 harvest opening size restrictions, as well as the distribution of paths/minimal covers in terms of the 25 number of units they contain are listed in Table 3 and 4 for each of the 68 problems. The information in

these tables, along with Table 1 and 2, should allow readers to evaluate the results (e.g., solution times)
 in the context of the spatial and other attributes of the problems.

3 Every problem instance was solved on the Power Edge 2950 server with CPLEX 12.1. until a 4 predefined target optimality gap or 6 hours of runtime was reached, whichever happened first. We set 5 the target optimality gaps at three different levels, 1%, 0.05% and the CPLEX default of 0.01% to see 6 how robust the results were with respect to this parameter. The use of a relatively loose 1% gap is 7 illustrative of forest planning exercises where the input data already carries some error, there are 8 simplifications in model development, perhaps because only rough first estimates or strategic benchmarks 9 are sought, and it is not critical to identify accurate solutions. At the other end of the spectrum, model 10 runs with the default gap of 0.01% will demonstrate the power of the proposed lazy approach to 11 generate research-grade solutions that are assumed to be based on high-guality input data. Finally, the 12 goal of the 0.05% runs is to strike balance between these two extremes. We present the 0.05% solutions 13 in more detail and use worst-case analyses and other statistical tools to determine if these results were 14 robust with respect to the 1% and the 0.01% gaps. All solver parameters were set to their default levels 15 except the working memory limit which was set at 1GB. Since CPLEX allows only primal reductions for 16 pre-processing formulations with lazy constraint pools, we set the "Primal and Dual Reduction Type" 17 parameter to 1 (primal reductions only) for the Lazy Path approach. Solution times and constraint activity 18 information for the Lazy Path inequalities (i.e., the number and percentage of lazy constraints that were 19 found to be active during optimization) are listed in Table 5 for the eight real problems.

### 20 Results and discussion

#### 21

### The "laziness" of Path/Cover inequalities

On average only 0.20%, 0.33% and 0.54% of the Path/Cover inequalities were found to be active in the hypothetical problems with the 40 ha maximum opening size restriction and with 1%, 0.05% and 0.01% target optimality gaps, respectively (Table 6). The same measures were 0.04%, 0.08% and 0.13% for the same set of problems with 50 ha, and 0.01%, 0.02% and 0.03% with 60 ha maximum harvest opening size. The percentages varied more widely for the real problems (Table 6). While only

1 fractions of a percentage of the constraints were found to be active during optimization for most of the 2 Pack Forest, NBCL5 and El Dorado problems, as many as 23-24% of the constraints were active in some 3 of the PhyllisLeeper or Kittaning4 instances at the 40ha max opening size. With a few exceptions, namely 4 the PhyllisLepper, Kittaning4, FivePoints and BearTown problems with 40 or 50 ha max opening size 5 settings, the Path/Cover inequalities were rarely active in the overwhelming majority of test cases. The 6 activity rate ranged between 0 and 1.47% in the hypothetical and between 0 and 23.81% in the real 7 problems. This empirical result suggests that in many cases only a fraction of the Path constraints might 8 be necessary to find optimal solutions to area-based harvest scheduling problems. Not surprisingly, the 9 results in Table 6 also imply that the larger the maximum harvest opening size, the less likely it is that a 10 given path constraint will be active during optimization. As the evidence in the next section suggests, this 11 implication could in turn lead to significant solution time savings. Before we move on to solution times, 12 we note that the degree of "laziness" could also depend on other factors including the length of the 13 green-up period or on the tightness of harvest flow and minimum average ending age constraints. The 14 longer the green-up and the more relaxed the forest-wide constraints, the more likely it is that a given 15 path constraint becomes active. Lastly, we would also like to point to the result that the proportion of 16 active path constraints increases with tighter optimality gaps. More violations are likely during 17 optimization if more accurate solutions are sought. As we will see, one implication of this result is that the 18 proposed lazy approach is somewhat less effective with tighter optimality gaps.

#### 19 Solution times

Table 7 lists the number and percent of "wins" for each of the three benchmark models and for the proposed lazy approach for both the real and the hypothetical problems at the pre-specified 1%, 0.05% and 0.01% target optimality gaps. We chose the number and percent of wins as the primary performance metric because not all problems solved to the desired gaps within the predefined 6 hours of runtime. We counted the "wins" based on the number of times a particular model/method solved the problem instance faster than any of the other models. If none of the models/methods were able to find a solution within the preset optimality gap and the 6 hours of runtime, we selected the "winner" based on

the tightness of the optimality gap that was achieved. The model that led to the tightest gap for a given
 instance was considered to be the winner for that particular problem.

3 We start with the observation that the lazy approach far outperformed the three benchmarks at 4 the 1% and at the 0.05% target optimality gaps for the hypothetical problems. At 1%, it solved 178 of 5 the 180 (98.9%) instances faster than McDill et al.'s (2002) Path, Goycoolea et al.'s (2005) Maximal 6 Clique GMU or Constantino et al.'s (2008) Bucket Model. At 0.05%, the proposed method "won" in 174 of 7 180 (96.7%) hypothetical cases (Table 7). The computational advantage of the Lazy approach was 8 dramatic: it was at least one magnitude faster than the other methods in solving these problems. While 9 the aggregate solution time at the 0.05% was less than an hour for the Lazy approach, it was more than 10 53 hours for the Path Model, more than 63 hours for the Bucket and more than 78 hours for the Maximal 11 Clique GMU. And this comparison does not even account for the fact that the Maximal Clique GMU was 12 not able to solve 7 of the hypothetical problems at the target gap of 0.05%. At the 1% target gap, the 13 Lazy approach was also at least one magnitude faster on average, although this advantage was not as 14 dramatic because most hypothetical problems solved in a matter of seconds. Nonetheless, it is worth 15 pointing out that the total solution time was 1.37 minutes with the Lazy approach, while it was 18.65 16 minutes with the Bucket, more than half an hour with the Path and almost 13 hours with the Maximal 17 Clique GMU. At the 0.01% gap, the advantage of the Lazy method in solving the hypothetical problems 18 was still overwhelming although not as dramatic as it was at 1 or 0.05%. The proposed solution 19 technique led to 99 "wins" out of the 180 hypothetical instances (55%) as opposed to the 21 (11.7%), 40 20 (22.2%) and 20 (11.1%) "wins" of the Path, Bucket and GMU models, respectively (Table 7). There were 21 26 cases when the Lazy approach was not able to find an optimal solution within the 0.01% gap in 6 22 hours. The number of such "timeouts" was 36, 78 and 49 for the Path, Bucket and the GMU models. To 23 further illustrate the advantage of the Lazy approach in the 0.01% gap runs for the hypothetical 24 problems, we created two charts (Fig. 1) that show the percent of "wins" for each approach by maximum 25 harvest opening size and by the number of units. The top chart in Fig. 1 shows that the Bucket model 26 "wins" the largest number of 300-unit instances when the smaller, 40-50 ha opening sizes are applied, 27 but the Lazy approach gains as the opening size is increased and wins the most at the 60 ha opening

1 size. In solving the 500-unit problems, the Lazy approach "wins" the largest number of cases for all 2 opening sizes, and the result is increasingly strong as the opening size is increased (middle chart in Fig. 3 1). Noteworthy is the Maximal Clique GMU's relatively bad performance despite the fact that theoretical 4 evidence exists that this formulation is tighter than either the Path (Goycoolea et al. 2009) or the Bucket 5 models (Martins et al. 2011). Solution times are functions of both the number of branches that need to 6 be created and processed by the solution algorithm and the complexity of the LP sub-problems. It is 7 possible that the GMU model leads to harder and/or larger sub-problems at the nodes of the branch-and-8 bound algorithm due to the higher number of variables even though fewer branches might be required to 9 reach the desired level of optimality.

As far as the real problems are concerned, the Lazy Path approach outperformed the other methods in 18 out of the 28 problems (64.3%) at the 1% gap, in 17 out of the 28 problems (60.7%) at the 0.05% and in 19 of the 28 problems (67.9%) at the default 0.01% gap. In the instances where the Lazy approach did not yield the shortest solution times or the tightest optimality gaps, it was almost always the original Path Model that performed the best (Table 7). The Bucket Model never led to better solution times or to better optimality gaps in any of the real problems. The Maximal Clique GMU did solve fastest in two cases (7.1%) of the 0.01% runs (Table 7).

17 A worst-case performance analysis, applied to all the experimental data we have, provides 18 further evidence that the proposed Lazy approach had a distinct advantage in both the hypothetical and 19 the real problems despite differences in the percentage of "wins". The bottom chart in Fig. 1 shows the 20 proportion of times when each model/method performed the worst by different maximum harvest 21 opening size categories: S (small), M (medium), L (large) and XL (extra-large). It is clear that the Lazy 22 approach has the fewest "worst" performances, and the proportion of "worst" performances decreases as 23 the relative maximum opening size increases. The Bucket model has the highest number of worst 24 performances of all the approaches, regardless of the opening size. Surprisingly, this result gets stronger 25 as the relative opening size increases.

Overall, the results suggest that the Lazy Path approach can improve solution times for area based harvest scheduling problems - sometimes dramatically. This result appears to be robust regardless

1 of the number and size of the units, the presence or absence of various forest types and site classes, the 2 length of the planning horizon, the maximum harvest opening size, the vertex degree (Table 2) or the 3 cardinality distribution of covers (Table 3). It also appears, especially in the hypothetical problem set, 4 that the Lazy approach is particularly efficient in solving problems with greater maximum harvest opening 5 sizes (Table 1). This is not surprising since the larger the max opening size, the less likely that a given 6 Path constraint becomes active during optimization. It is also clear that in the instances where the Lazy 7 approach was outperformed by the other models (e.g., in Kittaning4, FivePoints, PhyllisLeeper and 8 BearTown – see Table 5), it was the low number of path constraints that was the common denominator 9 (Table 4). Our conjecture, supported by empirical data, that the proposed Lazy approach performs the 10 best when there are a high number of path constraints in the formulation is consistent with the pattern 11 that the advantage of the method increases with greater opening sizes. Greater opening sizes and a greater number of management units both contribute to a higher number of adjacency constraints, which 12 13 in turn makes it more likely that an individual constraint is lazy in the formulation.

14 Finally, we like to draw the reader's attention to the apparent lack of correlation between the 15 number of units in a given problem and solution times. The instances that appear to be the most difficult 16 to solve are very small (e.g., PhyllisLeeper or BearTown), whereas the largest models such as NBCL5 17 solve to the target optimality gaps in seconds. In a sense, this should not come as a surprise as McDill 18 and Braze (2000) have already shown that the initial age-class distribution of a forest also has a role in 19 determining problem difficulty. Further, Vielma et al. (2007) have shown that side constraints, such as 20 volume flow constraints, can also have a significant effect. The idea that problem size (the number of 21 stands is one of the primary determinants of problem size in harvest scheduling models) is only weakly 22 related to problem difficulty is not new. Van Roy and Wolsey (1987) have made this point about mixed-23 integer programs a long time ago: " in contrast with linear programming, size is a poor indication of 24 difficulty. We believe that size is perhaps an even less reliable measure for mixed integer programs than 25 it is for pure integer programs." (Page 45). We speculate that the reason why some of the smallest 26 problems were the hardest to solve is due to a combination of factors. These factors likely include these 27 forests' over-mature initial age-class distribution, which has been identified by McDill and Braze (2002) as

a critical determinant of problem difficulty, and the fact that harvest flow requirements are harder to meet in an optimal fashion if the "volume blocks", i.e., the timber volumes associated with individual stands, are few in number and are large relative to the optimal levels of flow. We believe that the more "volume blocks" are available and the smaller they are relative to the sustainable periodic harvest flows, the easier it will be to find good solutions that satisfy the flow constraints. Since confirming these speculations on an empirical basis would require very large samples, likely thousands of test forests, we leave the question of problem difficulty to future research.

#### 8

#### Formulation plus solution times

9 In this sub-section, we provide an analysis of "total times", the sum of formulation and solution 10 times, to illustrate the role of the proposed Lazy approach in the context of formulating and solving ARM 11 models. We only discuss the results in detail for the compromise 0.05% runs. At 1%, total times are 12 dominated by formulation times because most problems solve very fast to this level of optimality. The 13 Lazy approach does not have an impact on formulation times because it requires that all Path constraints 14 are identified upfront. At 0.01%, the results with respect to total times are very similar to those of the 15 0.05% runs.

16 At 0.05%, the Lazy approach still comes out ahead of the other models on average in terms of 17 total times for the hypothetical problems at each of the three maximum harvest size levels that were 18 considered. The results with respect to the real problems are mixed (Table 4, 5). For FivePoints, 19 PhyllisLeeper and BearTown, it was the Path and the Lazy Path approach that allowed the shortest 20 formulation times. The four Kittaning4 instances on the other hand formulated 4-6 times faster with the 21 Bucket Model than with the Path. Since Kittanning4, FivePoints, PhyllisLeeper and BearTown are all very 22 small in size, and they can be formulated in the matter of seconds regardless of which method is used, it 23 is really the solution times that set the alternative formulations apart. While both the Path and the Lazy 24 Path approach solved Kittaning4 and FivePoints in seconds, the Bucket and the Cluster methods took 25 several minutes, or in some cases, several hours of computer time before a solution with the target 26 0.05% optimality gap was found. Moreover, in one case (Kittaning4 at 80 ha Amax) the Bucket Model

1 was unable to find a solution within the desired optimality gap in six hours of run time. As far as 2 PhyllisLeeper is concerned, neither the Cluster nor the Bucket approach was able to find a solution within 3 the 0.05% gap at any of the four maximum harvest size levels. While the Lazy Path method solved all 4 four of the PhyllisLeeper models to the desired optimality, the original Path Model did so only at the 60 5 and 80 ha max opening size levels. Finally, none of the models were able to solve the 71-unit BearTown 6 to the 0.05% gap. The tightest gaps were achieved by the Lazy Path approach in three of the four 7 instances and it was the original Path approach that found the best solution for the fourth instance within 8 the 6 hrs pre-specified runtime.

9 Formulation times ranged from a couple minutes to several days for NBCL5 depending on the 10 maximum harvest opening size and the modeling approach (Table 4). The Maximal Clique GMU/Cluster 11 Model allowed shorter formulation times (~3-11% shorter) than the Path Model for all three max opening 12 sizes for this particular problem. Formulation times were excessive for the 5,224-unit NBCL5 with the 13 Bucket Model even though the Floyd-Warshall Algorithm and other preprocessing techniques, suggested 14 by Constantino et al. (2008), were utilized. While the Path or the Lazy Path approaches both solved the 15 NBCL5 problem instances faster than the Maximal Clique GMU Model, this advantage was offset by the 16 slightly longer formulation times at the 21 and 30 ha max opening size levels. The sum of formulation 17 and solution times were roughly the same for these instances. At 40 ha, both the Path and the Lazy Path 18 methods outperformed the Maximal Clique GMU model when the sum of formulation and solution times 19 were used as the basis of comparison. The sum of formulation and solution times were excessive for the 20 NBCL5 instances, due to the very long formulation times.

For the 186-unit Pack Forest, formulation times increased exponentially with increasing max opening sizes when the Path or the Cluster models were used (Table 4). Compare the 36.53 – 36.65 s formulation times at the 24.28 ha (60 ac) level with the 61.38 – 61.37 days at 48.56 ha (120 ac). The 24.28 ha (60 ac) maximum harvest opening size restriction corresponds to the Forest Stewardship Council's standard in the Pacific Northwest United States, whereas the 48.56 ha (120 ac) coincides with the Sustainable Forest Initiative's and the State of Washington's Forest Practices rules (Washington State Forest Practices Act 2010). With the Bucket Model, formulation times were stable (i.e., not exponentially

increasing) and much shorter, except at 24.28 ha, than with the other models. This stability was
expected due to the way the Bucket is formulated. Since none of the models could solve the Pack Forest
problems to the target 0.05% gap, we were not able to compare the sums of formulation and solution
times. In three of the four problems that were created based on four different maximum harvest opening
sizes, it was the Lazy Path approach that reached the tightest optimality gaps within the pre-specified 6
hour runtimes (Table 5).

For the 1,363-unit El Dorado and the 1,019-unit Shulkell, formulation times were essentially the same regardless of whether the GMU/Cluster or the Path/Cover model was used. Formulation times ranged from about 25 minutes (at 48.56 ha max opening size) to 65 hours (72.84 ha) for El Dorado and from about 9 minutes (40 ha) to 20 hours (60 ha) for Shulkell (Table 4.). Formulation times were longer for the Bucket Model at the 48.56 and 60.70 ha levels in El Dorado and at the 40 ha level in Shulkell, likely because of the large number of management units involved. On the other hand, the Bucket Model formulated much faster for both problems at the highest, 72.84 and 60 ha maximum opening size levels.

14 In sum, our empirical results indicate that using lazy constraint pools for McDill et al's (2002) 15 Path inequalities can lead to significant, sometimes dramatic cuts in solution times. Since the use of lazy 16 constraint pools does not eliminate the need of an *a priori* enumeration of Path constraints, the proposed 17 technique can only influence solution but not formulation times. As a result, the Bucket Model, which 18 does not rely on costly enumerations, can outperform the Lazy Path approach in terms of solution plus 19 formulation times in cases (e.g., Shulkell) where the maximum harvest opening size is large relative to 20 the average size of the units and the number of units is not too high (like in NBCL5). Hence, we do not 21 recommend the use of the Lazy Path approach for every single problem instance. We suggest instead 22 that the forest planner tries to formulate the Path and Cluster models as a first step (using Goycooolea et 23 al.'s 2009 Algorithm I) but abandons the process if it appears to be more time-consuming than what his 24 or her timeframe allows. This scenario can occur when the maximum harvest opening size restriction is 25 very large relative to the average size of the management units (see Pack Forest at 48.58 ha max 26 opening size). If that is the case but the number of management units is not too large, then the Bucket 27 Model is likely to be the most efficient choice in terms of formulation plus solution times. If the number of

units is also very high (as in NBCL5), the Bucket Model might also become very large and cumbersome to formulate even if efficient pre-processing algorithms such as the Floyd-Warshall are employed. In this particular case, a cutting plane or delayed constraint generation method might be the best approach, where the path constraints are generated only during optimization and only if one or more ARM violations occur in a solution candidate. If the formulation of the Path/Cover/Cell and Cluster models is not too time-consuming, then it is safe to say based on the results of this study that the Lazy Path approach is the best choice to minimize solution times.

8 Finally, it must be noted that the formulation times reported in the present study should not be 9 considered ironclad. Our goal was to give the reader a feel for the expected computational expense that 10 is associated with formulating these models using the resources of an average analyst. We acknowledge 11 that other programmers could improve these formulation times, perhaps significantly. The question is 12 whether shorter formulation times would have an impact on our conclusions with respect to the 13 performance of the Lazy Path approach. We argue that such an impact is very unlikely for the following 14 reasons. First, since three of the four models that were considered in this study, the Path/Cover, the Lazy 15 Path and the Cluster models all use the same formulation algorithm (Goycoolea et al.'s 2009 Algorithm I), 16 a better computational implementation would have the same impact on all three formulation times. 17 Second, while formulation times for the Bucket Model could potentially be improved to a greater extent 18 than those for the other models, they would have to be improved by several orders of magnitude in order 19 to outperform the Lazy Path approach. This is because the solution times afforded by the Lazy Path 20 method are at least one magnitude shorter than those of the Bucket Model (Table 5).

#### 21 Caveats

In this sub-section, we discuss a number of additional factors that might have an impact on how useful the proposed Lazy approach can be in solving harvest scheduling problems with area restrictions. As mentioned earlier, the efficacy of the method appears to depend on how lazy the path constraints are in a given formulation. If forest-wide constraints such as even flow or minimum average ending age constraints are present, and these constraints are set tight, it is more likely that a given path constraint is

1 going to be lazy since the model is already very constrained. In practice, it is possible that harvest flow 2 constraints are needed only at a scale broader than the one at which a spatially-explicit harvest 3 scheduling problem is to be optimized. With that in mind, we removed the flow constraints from the 60 4 hypothetical problems and resolved them using the tightest allowable clear-cut size limit (40 ha) to see if 5 this had any impact on "laziness" and on solution times. We found that the average number of lazy 6 constraints per problem that were active during optimization went up from 71.45 to 719.60 (0.33% of 7 total to 2.85%), which is almost a 10-fold reduction in "laziness". Nonetheless, 60% (36) of these 8 problems still solved faster using the lazy constraints. This is a significant finding considering that the 40 9 ha max opening size was the tightest of the 3 settings that were used in the experiments. This means 10 that even with the least lazy max opening size setting, the lazy constraint approach still maintained an 11 edge even without even-flow constraints. As far as the impact of the minimum average ending age 12 constraints is concerned, one could argue that these restrictions might force the models to leave old 13 stands uncut during the planning horizon to make sure that the minimum average age is met. This in 14 turn could have an impact on how active the path constraints are in problems that are severely 15 constrained already. Our results for the hypothetical problems suggest, however, that this scenario never 16 materialized. In our models, it was always optimal to cut the stands in the oldest age-classes during the 17 planning horizon.

18 To illustrate how important (or unimportant) the maximum harvest opening size constraints were 19 in restricting the forest managers' ability to maximize discounted timber revenues, we resolved the test 20 problems at the 0.05% gap without path constraints. The percent reductions in NPV due to maximum 21 clear-cut sizes are reported in the rightmost column of Table 5. The average cost of adjacency was a 22 fraction of a percent for the hypothetical problems and it was less than 1% for most of the real problems. 23 In a few real problems, however, as in FivePoints or Kittaning4 with 40ha max opening sizes, the cost was much higher at 11.89% and 7.78%, respectively. The cost of adjacency dropped rapidly as the max 24 25 opening size was raised. The fact that the Lazy approach solved the FivePoints the fastest at 40 ha, but 26 the original Path method was the best for Kittaning4 suggests that there might not be a strong correlation 27 between the cost of adjacency and the efficacy of the Lazy method.

## 1 Conclusions

2 In this article, we showed empirically that the Path/Cover inequalities of McDill et al.'s (2002) 3 Path formulation of the Area Restriction Model (Murray 1999) are often lazy. We exploited this property 4 by removing these inequalities from the harvest scheduling model and placing them in a "lazy constraint 5 pool". Each time the solver finds a potential solution it checks if any of the constraints in the pool is 6 violated. If a lazy constraint is violated, we add it to the model. The process is repeated until the desired 7 optimality gap is reached and no more violations occur. We tested the technique on sixty hypothetical 8 and eight real problem instances with varying maximum harvest opening sizes and found that in most 9 cases it outperformed the other three existing models in terms of solution times, often by a dramatic 10 margin. An additional finding was that if the sum of formulation and solution times was used as a 11 measure of efficiency, the Lazy Path approach still came out ahead of the other models on average. 12 In conclusion, we emphasize that while the Lazy Path approach offers significant improvements 13 in solution times, it does not allow reductions in formulation times. The proposed technique still requires 14 the complete enumeration of Path/Cover constraints prior to optimization, and as we have seen, this 15 process can be extremely time-consuming. For future research, we plan to develop a cutting plane or

delayed constraint generation technique that will enumerate a Path/Cover constraint only if a maximum
 harvest size violation is detected during optimization.

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Figure 1. Best- and worst-case performance analysis - 0.01% target gap runs



Proportion of "Wins" for each approach - by opening size for the 300-unit hypothetical forests









\*(S,M,L)=(40,50,60 ha) for the hypothetical forests, =(21,30,40 ha) for NBCL5, =(48.56,60.70,72.84 ha) for El Dorado; (S,L)=(40,60 ha) for Shulkell, and (S,M,L,XL)=(40,50,60,80 ha) for Kittaning4, FivePoints, PhyllisLeeper and BearTown and =(24.28,32.37,40.47,48.56 ha) for Pack Forest.

	Age- classes	Total Area (%)	Stand age	Yield (MBF/ha)	Annual value growth rate
1	0-10	8	10	0.0	N/A
2	11-20	8	20	0.0	N/A
3	21-30	3	30	3.7	N/A
4	31-40	3	40	12.4	0.1279
5	41-50	2	50	29.7	0.0915
6	51-60	2	60	61.8	0.0762
7	61-70	13	70	103.2	0.0526
8	71-80	13	80	144.6	0.0343
9	81-90	24	90	188.4	0.0269
10	91-100	24	100	232.3	0.0211
	Sum	100	110	269.3	0.0149
			120	306.4	0.0130
			130	333.6	0.0085
			140	360.8	0.0079
			150	381.8	0.0057

Table 1. Initial age-class distribution and yield table for the hypothetical forests

# Table 2. Test problem characteristics

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3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23	the								500				6X10yrs		1	1
3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23	ypo															
3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23	ith															
3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23	'n															
3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23	500															
4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24	-2	100-170	0	203	100	00	23	 5		0,000	0.00 00.04	12.00		5.40		
4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24	2															
5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24	5															
5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24	4															
6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24																
$     \begin{array}{c}       7 \\       8 \\       9 \\       10 \\       11 \\       12 \\       13 \\       14 \\       15 \\       16 \\       17 \\       18 \\       19 \\       20 \\       21 \\       22 \\       23 \\       24 \\     \end{array} $																
8       9         10       11         12       13         13       14         15       16         16       17         18       19         20       21         22       23         24       24																
$ \begin{array}{c} 9\\ 10\\ 11\\ 12\\ 13\\ 14\\ 15\\ 16\\ 17\\ 18\\ 19\\ 20\\ 21\\ 22\\ 23\\ 24\\ \end{array} $																
$ \begin{array}{c} 10\\ 11\\ 12\\ 13\\ 14\\ 15\\ 16\\ 17\\ 18\\ 19\\ 20\\ 21\\ 22\\ 23\\ 24\\ \end{array} $																
11 12 13 14 15 16 17 18 19 20 21 22 23 24																
12 13 14 15 16 17 18 19 20 21 22 23 24																
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24	22															
25	$\frac{23}{24}$															
23	24 25															
	23															

	Problem	A <sub>max</sub> (ha)						Cardinalit	y distributio	on of cove	rs/paths						Total
	IDs	24.28	<u> </u>	<u>14</u> 0	<u>13</u> 0		<u>11</u> 0	<u>10</u> 5	9 72	<u>8</u> 201	7 640	6 828	5 620	4 386	3 212	2 161	3,125
	Pack Forest	32.37	0	0	1		304	1,063	2,908	4,305	4,020	2,349	1,175	477	302	68	16,990
	WA	40.47	62	311	2,166		13,924	21,573	22,659	16,469	8,708	3,652	1,664	838	316	14	97,988
-		48.56 21.00	3,212*	<u>12,586</u> 0	35,507 0	77,330 0	<u>111,530</u> 0	<u>129,198</u> 0	<u>109,547</u> 0	<u>68,371</u> 0	<u>33,022</u> 62	12,938 463	<u>5,707</u> 1,867	2,613 4,148	942 3,749	175	603,419 11,855
	NBCL5, Can.	30.00	0	0	0		0	1	193	990	3,328	8,151	11,058	8,413	3,021	163	35,318
-		40.00	0	0	0	26	528	2,620	9,051	27,885	41,540	34,432	20,893	6,554	537	0	144,066
		48.56	0	0	0		0	0	0	3	536	3,476	6,626	6,205	3,127	657	20,630
	El Dorado, CA	60.70 72.84	0	0	0		0 36	0 1,958	156 18,700	3,424 47,749	13,335 65,734	20,240 54,688	17,543 31,672	9,859 10,609	2,966 1,971	193 18	67,716 233,135
-	Shulkell, NS	40.00	0	0	5		105	183	290	790	1,674	3,014	3,603	2,042	845	378	12,973
٤ -	Shukeli, NS	60.00	755**	1,626	2,747		5,328	12,870	21,376	26,141	22,532	13,902	6,798	2,066	394	181	119,734
ble	Kittaning4	40.00 50.00	0	0	0		0 0	0	0	0 0	0 0	0	0 0	1	44 63	15 1	60 68
brd	WA	60.00	0	0	0		0	0	0	0	0	0	2	68	28	0	98
Real problems		80.00	0	0	0		0	0	0	0	0	7	117	33	0	0	157
œ	FivePoints	40.00 50.00	0 0	0 0	0		0 0	0	0	0 0	0 0	0	0 4	9 41	74 188	80 28	163 261
	WA	60.00	0	0	0		0	0	0	0	0	1	27	160	192	20	382
-		80.00	0	0	0	0	0	0	0	0	5	84	278	462	26	0	855
		40.00	0	0	0		0	0	0	0	0	0	0	3	72	59	134
	PhyllisLeeper WA	50.00 60.00	0	0	0		0 0	0	0	0 0	0 0	0	4 26	17 133	201 130	8 0	230 289
	WA .	80.00	0	0	0		0	0	0	0	2	35	359	290	0	0	686
-		40.00	0	0	0		0	0	0	0	0	0	0	0	58	47	105
	BearTown WA	50.00	0	0	0		0	0	0	0	0	0	0	14	123	8	145 195
	WA	60.00 80.00	0	0	0		0	0	0	0 0	0 0	0 12	5 226	91 166	99 3	0	407
		40.00	0	0	0	0	0	0	Ő	0	34	496	1,055	1,414	704	64	3,767
	75-77	50.00 60.00	0	0	0		0 0	0 5	0	210	1,485	2,892	3,764	2,230	350	12 4	10,943
-		40.00	0	0	0		0	<u>5</u> 0	<u>754</u> 0	4,095	7,891	10,051 172	<u>6,614</u> 1,126	1,523 2,228	<u>116</u> 837	49	<u>31,053</u> 4,412
	81-83	50.00	0	0	0		0	0	0	3	509	2,905	5,960	3,164	317	10	12,868
_		60.00	0	0	0		0	0	18	1,382	8,090	15,955	11,177	1,893	87	3	38,605
	87-89	40.00 50.00	0 0	0 0	0		0 0	0	0	0 166	0 1,960	625 3,916	1,191 6,007	2,458 2,808	747 340	47 6	5,068 15,203
	07-05	60.00	0	0	0		0	0	1,364	5,565	13,879	16,681	9,595	1,966	79	1	49,130
<u>د</u>		40.00	0	0	0		0	0	0	0	0	206	1,067	1,891	650	68	3,882
problems I	90-92	50.00	0	0	0		0	0	0	8	569	3,043	4,761	2,069	444	12	10,906
ž-		<u>60.00</u> 40.00	0	0	0		0	0	<u>76</u>	<u>1,650</u> 0	<u>8,376</u> 0	12,509 64	6,897 1,623	1,944 2,292	165 737	0 46	<u>31,617</u> 4,762
	93-95	50.00	Ő	ŏ	0		Ő	Ő	Ő	Ő	295	4,075	6,461	2,670	348	5	13,854
_ Gti		60.00	0	0	0		0	0	0	1,092	10,604	18,805	9,581	1,807	87	0	41,976
hypothetical I	96-98	40.00 50.00	0	0 0	0		0 0	0	0	0 0	0 742	208 3,393	1,393 5,788	2,193 2,829	829 401	45 4	4,668
	30-30	60.00	0	0	0		0	0	97	2,631	8,855	15,742	9,817	2,203	72	4	13,157 39,417
300-unit		40.00	0	0	0	0	0	0	0	0	0	99	1,379	2,512	727	47	4,764
ģ	99-101	50.00	0	0	0		0	0	0	0	397	3,894	6,868	2,778	307	8	14,252
··· -		60.00 40.00	0	0	0		0	0	<u>10</u> 0	<u>1,519</u> 0	<u>11,704</u> 12	20,057 45	9,802 767	1,622 1,694	90 656	<u>2</u> 71	44,806 3,245
	102-104	50.00	Ő	Ő	ő		0	Ő	Ő	45	145	1,807	4,217	2,236	361	16	8,827
-		60.00	0	0	0		0	1	68	494	5,074	10,673	7,354	1,513	146	3	25,326
	189-191	40.00 50.00	0 0	0 0	0		0 0	0	0	0 0	0 875	175 7,209	2,355 8,317	2,890 2,725	627 213	45 13	6,092 19,352
	103-131	60.00	0	0	0		0	0	16	4,215	23,064	25,753	10,515	1,130	106	2	64,801
-		40.00	0	0	0	0	0	0	0	0	0	408	3,392	2,611	693	52	7,156
	192-194	50.00	0	0	0		0	0	0	3	2,351	10,408	8,096	2,808	299	8	23,973
		60.00 40.00	0	0	0		0	0	<u>115</u> 0	<u>11,656</u> 0	33,098 0	26,782 120	10,438 2,113	1,692 3,395	112	0 93	83,893 7,018
	108-110	50.00	0	0	0		0	0	0	1	477	5,445	9,086	4,596	637	12	20,254
-		<u>60.00</u> 40.00	0	0	0		0	0	<u>14</u> 0	1,732	14,482	25,964 340	15,732 2,686	3,090	189 984	<u>1</u> 92	61,204
	111-113	50.00	0	0	0		0	0	0	56	16 1,586	7,087	2,080 9,140	3,363 3,700	984 454	23	7,481 22,046
		60.00	0	0	0	0	0	11	497	5,506	20,151	25,758	12,466	2,341	191	3	66,924
-	120 122	40.00	0	0	0		0	0	0	0	0	7	603	3,398	1,471	199	5,678
	120-122	50.00 60.00	0	0	0		0 0	0	0	0 17	11 2,557	1,176 17,450	7,743 14,754	4,859 4,852	1,078 536	54 8	14,921 40,174
ω –		40.00	0	0	0		0	0	0	0	227	3,245	7,019	4,782	1,087	58	16,418
problems I	135-137	50.00	0	0	0		0	0	7	2,711	13,440	23,861	16,291	4,920	320	9	61,559
g -		60.00	0	0	0		0	<u>1,035</u> 0	14,946	<u>57,353</u> 0	80,853	<u>61,841</u> 513	19,561	2,078	93	0	237,760
ab	141-143	40.00 50.00	0	0 0	0		0	0	0	1		11,468	4,033 14,684	4,986 4,902	1,169 675	101 12	10,802 33,794
_ eti		60.00	0	Ő	õ		Ő	õ	63	7,723	33,014	44,575	19,502	3,637	146	3	108,663
fg -		40.00	0	0	0		0	0	0	0	2	926	4,564	4,729	1,423	79	11,723
500-unit hypothetical	144-146	50.00 60.00	0	0	0		0 0	0	0 892	90 13,832	3,489 44,865	14,110 49,854	14,962 22,099	5,778 3,249	566 203	14 0	39,009 134,994
Ξ, -		40.00		0	0		0	0	092	13,032	44,005	3,299	10,800	5,633	819	71	20,623
8	150-152	50.00	0	0	0	0	0	0	0	323	18,732	38,426	19,319	3,584	439	15	80,838
ъ Т		60.00	0	0	0		0	0	6,213	95,252	139,898	69,352	15,972	2,525	146	0	329,358
	153-155	40.00 50.00	0	0	0		0 0	0	0	0 628	33 18,197	3,448 37,199	10,482 20,878	6,156 4,507	920 293	41 4	21,080 81,706
		60.00	0	0	0		0	30	7,588	83,597	136,886	77,729	19,441	1,907	60	0	327,238
		40.00	0	0	0		0	0	0	13	1,371	7,076	11,369	5,785	818	34	26,466
	159-161	50.00 60.00	0 0	0 0	0		0	0 8,550	500 65,482	11,425 143,837	31,552	41,593	20,841	3,848 1,460	236 72		110,002
-		40.00		0	0		<u>15</u> 0	8,550	<u>65,482</u> 0	143,837	<u>154,467</u> 0	78,924 53	<u>17,876</u> 1,683	3,717	1,807	117	470,683
	168-170	50.00	0	0	0	0	0	0	0	0	245	3,957	9,772	6,452	948	16	21,390
		60.00	0	0	0	0	0	0	4	698	9,994	25,526	21,072	5,199	244	3	62,737

# 1 Table 3. Test problem formulation characteristics: cover/path size distribution

Percent WA         12:0:0 48:64 48		Droklaw		No -f	0.1.	bloc	No ct	A DM consta	ainte		ormulation tire -	(500)
Pack Front         24.29         54.470         7.161         1.733         2.872         33.661         93.63         114.17           WA         40.47         2.171.170         1.210         12.100         12.100         12.100         12.100           MBCLS Con         40.047         2.171.170         1.210         12.000			A <sub>max</sub> (ha)									
Performat         32.37         244.110         12.16         12.00         34.302         99.00         2.762.73         32.466.51         132.56           MIDELS can         21.00         13.00         13.00         13.00         132.16         21.00         133.16         21.00         133.16         21.00         133.16         21.00         133.16         21.00         133.16         21.00         133.16         21.00         133.16         133.16         133.16         133.16         133.16         133.16         133.16         133.16         133.16         133.16         133.16         133.16		100	24.28							36.65	36.53	104.78
$ \begin{array}{c} \mathbf{v}^{\text{TA}} & 48.66 & 1.6.413  602 & 126.72 & 1.1018 & 102.4733 & 127.03 & 1302.426 & 107.05$				344,110	1.216	12,626	1,808	34,302			2,846.41	135.68
PROLES, Con.         1109-030         77,000         110,307         32,001         164,303         77,141.23         87,143         100,145		WA			.,2.0							
NBCL1, Can.         30.00         337.965         2.422.42         12.443         11.5469         82.040         277.966         2.426.54         2.431.56         12.115.6         12												
$ \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} 10 \ code \\ 10 \ code \ code \\ 10 \ code \ 10 \ code \\ 10$		NBCL5, Can.			23.422							789 070 12
Fill Dorshol, C. & Best         128,488         128,428         128,428         128,428         128,428         128,428         128,438         128,428         128,438         128,448					,							949,889.21
Struken, L. 200         T. 200, 178         C. 77, 110         0.200         C21, 154         C22, 164         C22, 164         C22, 177         C24, 216, 277         C24, 216, 216         Case of the construction of			48.56	128,466			9,209	54,024	187,059		1,499.91	56,252.90
		El Dorado, CA			8,184							64,383.68
end         molecule         c												
Sector         40.00         414         311         98         147         731         316         142         0           Bill         400.00         1.830         150         633         101         307         1.633         2.477         138         0.02           FwePonts         400.00         1.830         7.74         101         307         1.633         2.467         1.344         2.47           MA         600.00         2.694         300         1.704         334         641         2.662         1.343         2.47           MA         600.00         2.668         3244         1.647         7.677         2.68         1.224         4.65           WA         60.00         1.648         440         0.51         1.677         2.68         1.224         4.65           WA         60.00         1.689         1.644         3.00         1.668         3.33         4.47         1.667         3.261         1.448         3.03         3.04         4.49         3.00         1.261         1.777         2.68         1.68         3.62         3.68         3.411         1.66         1.68         3.62         3.68         3.61         1.	(0	Shulkell, NS			6,240						548.87	
Propending         50.00         1,914         390         1,220         224         863         3,628         2,498         1,34         344           WA         60.00         2,964         324         1,447         7,455         2,855         1,583         6,44           Phylillaceper         50.00         1,734         509         1,442         440         1,255         1,777         2,865         1,233         447           WA         60.00         2,668         500         1,244         440         1,125         5,777         2,661         1,443         440         1,223         445         3,077         1,264         1,44         410         1,223         5,667         1,448         3,300         1,448         3,300         1,448         3,300         1,448         3,300         1,448         4,41         4,11	E											
Propending         50.00         1,914         390         1,220         224         863         3,628         2,498         1,34         344           WA         60.00         2,964         324         1,447         7,455         2,855         1,583         6,44           Phylillaceper         50.00         1,734         509         1,442         440         1,255         1,777         2,865         1,233         447           WA         60.00         2,668         500         1,244         440         1,125         5,777         2,661         1,443         440         1,223         445         3,077         1,264         1,44         410         1,223         5,667         1,448         3,300         1,448         3,300         1,448         3,300         1,448         3,300         1,448         4,41         4,11	Ŧ	Kittaning4			450							0.22
Propending         50.00         1,914         390         1,220         224         863         3,628         2,498         1,34         344           WA         60.00         2,964         324         1,447         7,455         2,855         1,583         6,44           Phylillaceper         50.00         1,734         509         1,442         440         1,255         1,777         2,865         1,233         447           WA         60.00         2,668         500         1,244         440         1,125         5,777         2,661         1,443         440         1,223         445         3,077         1,264         1,44         410         1,223         5,667         1,448         3,300         1,448         3,300         1,448         3,300         1,448         3,300         1,448         4,41         4,11	ā				150							0.23
Propending         50.00         1,914         390         1,220         224         863         3,628         2,498         1,34         344           WA         60.00         2,964         324         1,447         7,455         2,855         1,583         6,44           Phylillaceper         50.00         1,734         509         1,442         440         1,255         1,777         2,865         1,233         447           WA         60.00         2,668         500         1,244         440         1,125         5,777         2,661         1,443         440         1,223         445         3,077         1,264         1,44         410         1,223         5,667         1,448         3,300         1,448         3,300         1,448         3,300         1,448         3,300         1,448         4,41         4,11	8											0.30
WA         60.00         2.994         350         1,704         324         941         4.804         2.52         1.33         4.47           PhylicLeoper         60.00         1,734         500         2.665         324         1.937         2.85         1.553         554           WA         60.00         2.668         500         1.442         440         951         3.077         2.86         1.22         3.6           WA         60.00         2.668         500         1.442         440         951         3.077         2.86         1.22         3.6           WA         60.00         1.162         411         1.102         325         8580         3.418         2.77         1.448         411           7         7.60.00         68.489         1.832         2.253         3.1507         1.3220         2.487         1.791         1.483         4.7         2.265         1.1612         1.1510         1.480         4.1315         1.1475         3.364         1.3521         1.1475         3.364         1.3521         1.483         4.333         4.7         2.265         3.31364         1.3521         1.1475         3.31364         1.3515         1.1475	ιĽ.	E. D. L.		1,200								
B0.00 PhylleLeck         6.960 (40.00)         2.266 (40.00)         2.265 (40.00)         1.164 (40.00)         4.447 (40.00)         7.12 (40.00)         2.85 (40.00)         1.264 (40.00)         1.266 (40.00)         1.266 (					390							
Pryslital.seper 9         0.00 01         1.164 000         0.472 000         435 000         777 12.489 12.64         2.480 0.775 2.260         1.23 0.777 2.260         1.23 0.777 2.260         1.23 0.777 2.260         1.23 0.777 2.260         1.23 0.777 2.260         1.23 0.777 2.260         1.23 0.777 2.260         1.23 0.777 2.60         1.23 0.777         2.60         1.23 0.777         2.60         1.23 0.777         2.60         1.23 0.777         2.60         1.44         9.776           BentTown WA         60.000         1.824 0.00         1.824 0.00         2.83 0.007         1.44         3.33 0.07         1.446         3.33 0.07         1.468         2.552 0.07         1.576         1.658         2.1576         1.577         1.698         2.325         1.577         1.698         2.325         1.577         1.698         2.33         1.776         2.686         2.5576         2.437         1.258         1.577         1.698         1.323         2.128         1.577         1.689         1.232         2.242         2.660         3.577         2.490         3.33         3.377         2.5		WA.		6,960					7 057			
Properture         000         1.7.34         000         1.452         440         951         3.977         2.368         1.22         3.67           WA         60.00         1.766         7.18         325         2.647         1.767         2.641         1.44         3.00           WA         60.00         1.662         4111         1.122         325         661         2.679         3.00         1.448         3.00           Torr         60.00         1.668         4111         1.272         325         863         3.416         2.777         1.448         3.00           Torr         60.00         10.869         1.832         2.1684         2.263         31.610         13.699         119.12         113.101         1.483.94           Torr         60.00         27.670         1.823         2.262         3.81.77         16.427         2.468.89         2.453.76         3.13.93         1.167.92         2.468.89         2.453.76         3.13.94         1.33.52         1.167.92         2.468.89         2.453.76         3.18.94         1.35.26         3.18.77         1.668.77         1.268.77         3.18.94         3.18.94         1.35.27         3.18.94         3.18.94         3.18.97												2.49
w/x         bitolog         2.698         1.044         1.161         5.17.6         2.698         1.4.3         9.75           BearTown         60.00         1.782         411         1.122         325         661         2.679         3.00         1.448         3.33           WA         60.00         1.782         411         1.122         325         661         2.677         1.44         411           Tom         60.00         13.159         13.074         2.250         12.160         13.074         9.74         7.38         2.297         13           Tom         60.00         10.8007         32.333         2.293         81.1054         13.759         1.168.452         1.168.452         2.282.27           81.63         60.00         67.460         1.823         2.2432         2.681         37.560         16.573         2.468.189         2.463.76         3.139.36           90-62         60.00         12.060         13.323         2.446.19         2.473.71         12.2480         1.977         10.687.19         10.568.36         3669.02           90-62         60.00         72.968         1.823         2.3469         2.473.71         12.2463         1.441.418		PhyllisLeeper	50.00	1,734	509		440					3.67
HearTown         60.00         756         716         325         447         1,787         2,61         1,48         3,00           WA         60.00         1,682         411         1,212         325         661         1,683         3,074         48         3,30           76-77         50.00         68,869         1,832         2,152         2,253         3,1510         13,084         9,74         7,22         2,257         3,1510         13,250         148         3,411         1,156         611           76-77         50.00         68,869         1,832         2,253         3,1510         13,250         118,12         113,150         1,433,94           81-83         60,00         20,621         33,861         2,681         36,177         16,428         2,486,75         33,934           87-89         60,00         79,681         1,822         2,386         11,982         13,172         10,587,71         10,586,85         368,02           90-92         40,000         17,764         18,122         2,326         11,982         13,122         10,33         7,18         128,32           90-92         40,000         14,473         14,467         2,342		WA			309							4.83
BearTown         50.00         1,182         411         1,102         325         183         3,418         2,777         1,48         4,11           75-77         50.00         16,869         1,3024         2,250         12,100         13,169         2,777         1,48         4,11           75-77         50.00         168,869         1,322         2,253         31,610         13,769         11,112         1,143,44         4,11           81-33         50.00         0,67,469         1,822         2,282         2,851         36,100         13,854         1,356,4         1,167,42           81-33         50.00         20,0221         33,861         2,681         36,77         1,662,8         1,382,4         1,483,44         1,483,44         1,482         1,382,4         1,483,44         <												
WA         60.00         1,668         111         1,427         325         1,883         3,416         2,777         1,48         4,11           75-77         60.00         168,859         1,332         21,928         2,253         31,510         13,659         1,412         113,161         1,669,52         1,645,45         2,532,87           81-83         40.00         132,237         13,220         2,678         13,964         143,220         88,83         7,76         228,656           81-83         40.00         15,748         1,322,76         2,437         12,3280         15,648         3,263         1,668         3,411         13,623         12,822         10,668         3,461         2,277         2,435         13,824         12,822         10,668         3,461         2,273         12,128         10,821,13         10,686,45         3,669         2,373         12,168         13,716         14,686         12,779         10,287,13         10,686,45         3,669         2,373         12,168         13,716         14,686         14,774         10,287,13         10,468,14         14,476         12,709         12,045         14,474         10,168         3,283         3,3170         16,183         2,776,56		BoorTown										
B0.00         3.630         2.319         325         1.830         5.268         3.41         1.66         6.1           75-77         60.00         198.807         3.230         2.253         81.067         13.674         11.81.0         1.15.					411							
40.00 75-77         50.00 10,200         13,159 10,203         13,074 22,820         22,850 2,878         13,160 13,599         11,12 11,12         11,12 11,10         12,130 1,433,49           81-83         50.00         12,237         23,220         2,878         13,664         13,299         11,828         11,867,76         2,263,76           81-83         50.00         20,0221         33,861         2,581         36,177         16,428         13,844         13,824         11,824         11,824         11,824         11,824         11,825         11,834         13,824         11,825         11,845         31,947           90-92         50,00         17,7465         1,822         23,656         11,822         13,422         10,333         7,18         2269,223         32,436         13,729         12,746         12,77,965         3,273,05         29,642         14,744         127,09         120,46         1,433,49           90-92         50,00         77,506         13,829         13,422         13,494         12,779,85         2,727,95,83         3,273,05         29,642         14,744         12,779,85         2,727,94,84         3,417,85         2,727,94         3,417,85         2,727,94,84         3,417,85         2,727,94,84         3,4		vv A										
75-77         50.00         (66,859         11,822         21,928         2,253         31,510         11,3599         119,12         11,110         1,433,94           81-83         50.00         (67,480         18,22         22,282         2,631         71,656         13,759         11,812         11,813         11,813         11,813         11,813,94         11,315         11,814         11,813,92         11,813         11,813,92         11,812         11,813,92         11,813,92         11,813,92         11,813,92         11,814         11,813,92         11,812         11,813,92         11,812         11,813,92         11,812         11,813,92         11,812         11,813,92         11,812         11,813,92         11,812         11,814         11,813,92         11,812         11,813,92         11,812         11,813,92         11,812         11,813,92         11,812         11,813,93         11,813,93         11,813,92         12,813,81         11,813,93         11,813,93         11,813,93         11,813,93         11,813,93         11,813,93         11,813,93         11,813,93         11,813,93         11,813,93         11,813,93         11,813,93         11,813,93         11,813,93         11,813,93         11,813,93         11,813,93         11,813,93         11,813,93			40.00	13,159		13,074	2,250	12,160	13,074	9.74	7.26	297.19
at b         at b <th< td=""><td></td><td>75-77</td><td></td><td></td><td>1,832</td><td></td><td></td><td></td><td>13,599</td><td></td><td></td><td>1,493.94</td></th<>		75-77			1,832				13,599			1,493.94
B1-83         60.00         67.460         1,823         22.282         2,681         36,177         16,679         2,2468,89         2,2468,89         2,2468,89         2,2468,89         2,2468,89         2,2468,89         2,2468,89         2,2468,89         2,2468,89         2,2468,89         2,2468,89         2,2468,89         2,2457,63         3,343,39         3,343,39         3,343,39         3,343,39         3,343,39         3,343,39         3,343,39         3,343,39         3,345,39         3,342,39         1,228         1,065         3,407         3,3461         2,2468,49         1,342,29         1,066         3,407         3,345,39         1,342,29         1,065         3,460         3,122         1,033         7,18         2,660         3,143,20         1,032         1,342,29         1,046         1,242,11         1,032,11         1,332,23         1,243,11         1,342,23         1,343,12         1,343,133,13         1,343,133,13         1,343,133,13         1,343,133,13         1,343,133,13         1,343,133,13         1,343,133,13         1,343,133,137,13         1,344,133,137,13         1,344,133,13,13,13,14,143,13,14,13,13,14,143,13,14,143,13,14,143,13,14,144,14												2,532.97
60.00 B7-69         200,221 60.00         33,861 15,923         2,681 15,938         97,600 15,538         16,579 12,282         10,657 10,887         2,452,76         3,139,36           90-92         60.00         79,681         1,829         2,435         15,938         13,923         12,858         1,371,53           90-92         60.00         167,655         1,828         14,660         2,370         29,642         14,764         127,069         120,455         1,433,66           90-92         60.00         147,974         32,534         2,370         7,758         14,967         10,988         8,92         341,17           93-95         50.00         72,968         1,802         344,873         2,442         1,15,691         2,779,653         1,278,79         2,164,06         3,417,92           96-98         60.00         70,396         1,832,2861         2,624         41,097         10,98         8,92         3,417,92           99-101         50.00         74,041         1,832,3264         2,624         41,077         10,823         1,417,92         1,854,33         41,377         1,362,33         3,413,22           99-101         50.00         74,011         1,834,23,93         2,487         1		01 02			1 0 2 2							
B7-89         60.00         75.748         13.923         2.435         15.938         15.923         12.82         10.665         340.17           90-92         60.00         75.651         1.829         35.460         2.437         42.996         15.849         12.857         10.867.13         10.866.65         3.869.02           90-92         60.00         197.974         32.553         2.370         76.758         14.966         2.770.965         2.779.65         2.779.65         2.779.65         2.779.65         2.779.65         2.779.65         2.779.65         2.779.65         2.779.65         2.779.65         3.73.09           93-95         60.00         72.968         1.822         3.481         2.524         1.640         15.762         177.21         11.422         1.41.94           96-98         60.00         207.13         3.44613         2.524         14.260         16.268         141.77         136.21         1.352.32           99-101         60.00         74.011         1.834         2.2471         14.046         1.778.46         16.389         141.77         136.24         1.778.46         1.399.91         10.61         1.352.32         1.356.67         3.221.77         10.426         2.777.		01-03		200 221	1,023							
B7-69         50.00         79,681         1,829         23,276         2,437         12,360         15,977         10,587.19         10,585.46         3,715.35           90-92         60.00         25,626         35,460         2,437         12,366         15,977         10,587.19         10,585.46         3,718         2263.2           90-92         60.00         27,964         1,822         2,307         26,778         14,767         10,38         7,18         2263.2           93-95         50.00         77,988         1,832         2,342         11,615         15,426         170,21         164.22         1,814.41           96-98         40.00         14,473         14,097         2,342         113,401         15,581         2,773.79         2,719.88         3,417.62           96-98         40.000         14,485         1,833         2,242         113,440         13,778         2,2178.78         2,178.78         2,183.43           99-101         50.00         74,011         1,834         2,393         2,447         14,724         16,361         177.12         165,37         1,738.68           99-101         50.00         74,011         1,834         2,303         2,447												
Bit Processing		87-89			1,829							1,371.53
90-92         50.00         67.655         1,828         21,860         2,370         29.642         14,764         127.09         120.45         1,443.8           93-95         50.00         14,473         14,097         2,342         15,099         14,097         10.98         8.92         341.11           93-95         50.00         72,988         1,322,343         2,342         15,099         14,097         10.98         8.92         341.17           93-95         50.00         70,988         1,322,363         2,3442         115,446         16,268         14.17         138.23         3,417.2           96-98         50.00         70,315         1,333         12,861         1,428,70         10,01         8.75         356.66           99-101         50.00         74,011         1,334         2,303         2,487         14,774         16,302         2,774         2,755.50         3,473.52           102-104         50.00         74,011         1,334         2,2907         2,847         16,810         171.21         165.87         1,336.93           102-104         50.00         31,70         12,2147         2,4941         13,670         70.42         2,753.50         3,473.52												3,669.02
93-95         50.00         72,966         1,832         23,458         2,342         41,615         15,426         170,21         164,22         1,819,45           96-98         50,000         21,392         35,392         2,342         413,949         15,551         2,735,79         2,719,88         3,317,70           96-98         50,000         70,315         1,382,43         23,4613         2,524         117,748         16,386         2,178,78         2,164,06         3,413,82           99-101         40,000         14,4611         1,330,32         2,427         14,429         14,171         116,23         3,473,82           40,00         14,452         12,254         2,217         14,429         14,171         10,21         16,302         2,770,44         2,753,50         3,473,52           40,00         11,452         1,254         2,217         10,406         12,547         2,617         10,433         6,674         1,412,43           192-194         40,00         16,457         2,2907         2,557         19,338         2,2907         17,01         14,52         6,291,73           192-194         40,00         11,454         24,915         2,2660         153,21         2,25	۴											269.28
93-95         50.00         72,966         1,832         23,458         2,342         41,615         15,426         170,21         164,22         1,819,45           96-98         50,000         21,392         35,392         2,342         413,949         15,551         2,735,79         2,719,88         3,317,70           96-98         50,000         70,315         1,382,43         23,4613         2,524         117,748         16,386         2,178,78         2,164,06         3,413,82           99-101         40,000         14,4611         1,330,32         2,427         14,429         14,171         116,23         3,473,82           40,00         14,452         12,254         2,217         14,429         14,171         10,21         16,302         2,770,44         2,753,50         3,473,52           40,00         11,452         1,254         2,217         10,406         12,547         2,617         10,433         6,674         1,412,43           192-194         40,00         16,457         2,2907         2,557         19,338         2,2907         17,01         14,52         6,291,73           192-194         40,00         11,454         24,915         2,2660         153,21         2,25	ğ	90-92			1,828							
93-95         50.00         72,966         1,832         23,458         2,342         41,615         15,426         170,21         164,22         1,819,45           96-98         50,000         21,392         35,392         2,342         413,949         15,551         2,735,79         2,719,88         3,317,70           96-98         50,000         70,315         1,382,43         23,4613         2,524         117,748         16,386         2,178,78         2,164,06         3,413,82           99-101         40,000         14,4611         1,330,32         2,427         14,429         14,171         116,23         3,473,82           40,00         14,452         12,254         2,217         14,429         14,171         10,21         16,302         2,770,44         2,753,50         3,473,52           40,00         11,452         1,254         2,217         10,406         12,547         2,617         10,433         6,674         1,412,43           192-194         40,00         16,457         2,2907         2,557         19,338         2,2907         17,01         14,52         6,291,73           192-194         40,00         11,454         24,915         2,2660         153,21         2,25	ğ											
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$ \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c}$	atic				1,002							3,417.82
$ \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c}$	듕		40.00			13,778			13,778			331.70
$ \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c}$	₹.				1,838							1,352.35
$ \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c}$	Ť											
$ \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c}$	7	99-101			1 024							
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$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		102-104			1,830	21,254			13,670			1,412.88
189-191         50.00         93,170         1,821         38,913         2,560         54,718         25,992         1,253,17         1,246,39         14,301,52           40.00         176,699         24,824         2,768         21,102         24,824         2,555         5,646,42         5,623,778         22,560,77           192-194         50.00         115,598         1,810         41,018         2,770         62,394         23,713         1,459,86         1,450,85         1,420,23           60.00         395,360         61,627         2,770         195,118         24,103         10,613,52         10,584,38         19,862,15           40.00         22,643         18,644         4,085         23,888         18,644         28,17         24,487,68           108-110         50.00         111,048         3,068         31,779         4,093         16,752         30,684         6,920,04         6,890,281         1,748,60           1111-113         50.00         137,074         3,050         73,683         3,838         16,817         30,250         60,00         95,07         16         20,697,16           120-122         50.00         74,235         3,057         45,491         4,662												3,251.74
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$ \begin{array}{c c c c c c c c c c c c c c c c c c c $				395,360		61,627	2,770	195,118	24,103	10,613.52	10,584.38	19,862.15
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$ \begin{array}{c} 111-113 \\ 50.00 \\ 0.00 \\ 420,371 \\ 0.00 \\ 17,220 \\ 120-122 \\ 50.00 \\ 17,220 \\ 120-122 \\ 50.00 \\ 17,220 \\ 120-122 \\ 50.00 \\ 198,940 \\ 69,320 \\ 40.00 \\ 43,061 \\ 135-137 \\ 50.00 \\ 100,371 \\ 30,61 \\ 135-137 \\ 50.00 \\ 118,313 \\ 71,433 \\ 40.00 \\ 1188,313 \\ 71,433 \\ 40,58 \\ 14,58 \\ 14,58 \\ 14,58 \\ 14,50 \\ 122,099 \\ 141-143 \\ 50.00 \\ 1188,313 \\ 71,433 \\ 40,58 \\ 1455 \\ 120,12 \\ 120,12 \\ 135-137 \\ 50.00 \\ 1188,313 \\ 71,433 \\ 40,00 \\ 10,137 \\ 30,52 \\ 47,271 \\ 4,588 \\ 4,763 \\ 4,763 \\ 34,699 \\ 35,538 \\ 1129,895.00 \\ 129,781,14 \\ 28,663 \\ 42,571 \\ 4,936.36 \\ 4,905.92 \\ 159,161 \\ 141-143 \\ 50.00 \\ 169,757 \\ 3,051 \\ 58,937 \\ 4,772 \\ 97,204 \\ 33,683 \\ 1,254,79 \\ 1,237,15 \\ 141-143 \\ 50.00 \\ 169,757 \\ 3,051 \\ 58,937 \\ 4,772 \\ 97,204 \\ 33,683 \\ 1,254,79 \\ 1,237,15 \\ 10,432 \\ 40,00 \\ 169,757 \\ 3,051 \\ 58,937 \\ 4,772 \\ 97,204 \\ 33,683 \\ 1,254,79 \\ 1,237,15 \\ 120,832 \\ 120,833 \\ 1,254,79 \\ 1,237,15 \\ 10,345 \\ 11,123,05 \\ 10,432 \\ 40,00 \\ 144,146 \\ 50,00 \\ 194,096 \\ 30,555 \\ 55,102 \\ 61,527 \\ 39,553 \\ 2,973,76 \\ 35,098 \\ 109,15 \\ 103,45 \\ 11,224,18 \\ 40,068,83 \\ 31,508,70 \\ 49,24 \\ 115,408 \\ 33,397 \\ 193,220 \\ 144,145,54 \\ 40,068,83 \\ 31,508,70 \\ 49,24 \\ 36,527 \\ 39,553 \\ 2,973,76 \\ 35,098 \\ 109,15 \\ 103,45 \\ 11,224,18 \\ 40,068,83 \\ 31,508,70 \\ 40,00 \\ 48,990 \\ 39,553 \\ 5,102 \\ 63,527 \\ 39,553 \\ 2,973,76 \\ 35,098 \\ 109,15 \\ 103,45 \\ 11,224,18 \\ 40,145,54 \\ 40,068,83 \\ 31,508,70 \\ 49,24 \\ 36,527 \\ 39,553 \\ 2,973,76 \\ 35,098 \\ 109,15 \\ 103,45 \\ 11,224,18 \\ 40,068,83 \\ 31,508,70 \\ 49,990 \\ 39,553 \\ 5,102 \\ 63,527 \\ 39,553 \\ 2,973,76 \\ 35,098 \\ 109,15 \\ 103,45 \\ 11,224,18 \\ 40,068,83 \\ 31,508,70 \\ 49,990 \\ 39,553 \\ 5,102 \\ 63,527 \\ 39,553 \\ 2,973,76 \\ 35,098 \\ 109,15 \\ 100,338,75 \\ 33,888,44 \\ 40,145,54 \\ 40,068,83 \\ 31,508,70 \\ 42,982 \\ 42,672,59 \\ 33,849 \\ 42,66,22 \\ 5,010 \\ 167,68,99 \\ 167,568,9 \\ 167,568,9 \\ 167,68,9 \\ 1$												
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		111-113			3,050							20,697.16
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$			60.00	420,371		87,033	3,838	180,368	30,485	14,530.98	14,491.35	30,740.52
60.00         198,940         69,320         4,652         122,099         31,676         3,647.06         3,628.28         24,365.35           135-137         50.00         310,037         3,052         47,271         4,588         160,994         32,571         4,936.36         4,905.92         15,683.86           60.00         1,188,313         71,433         4,588         557,488         32,841         129,895.00         129,781.14         26,663.42           40.00         30,129         35,538         4,763         34,699         35,538         81.19         75.86         10,143.24           60.00         546,063         88,894         4,772         283,289         33,949         35,702.50         35,645.51         31,642.25           40.00         32,933         35,098         4,917         38,667         35,098         109.15         103.45         11,12.305           144-146         50.00         194,096         3,055         5,102         63,527         39,553         2,973.76         350.95         13,224.18           40.00         49,090         39,553         5,102         63,527         39,553         2,973.76         350.95         13,224.18           150-152         50.		100										7,688.99
6         40.00         43,061         27,715         4,578         48,923         27,715         241,91         234,15         7,638,60           135-137         50.00         310,037         3,052         47,271         4,588         160,994         32,571         4,936,36         4,905,92         15,683,86           40.00         1,188,313         71,433         4,588         557,488         32,841         129,895,00         129,781,14         26,663,42           40.00         30,129         35,538         4,763         34,699         35,538         81,19         75.86         10,143,24           141-143         50.00         169,757         3,051         58,937         4,772         97,204         33,683         1,254,79         1,237,15         19,267,10           60.00         546,063         88,894         4,772         283,289         33,949         35,702,50         35,645,51         31,542,25           144-146         50.00         194,096         3,056         58,726         4,924         115,408         33,397         1,932,03         1,912,50         21,404,01           144-146         50.00         369,159         3,046         65,220         5,106         21,387         33,259<		120-122			3,057							
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	10											
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	μE	135-137			3,052							
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$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	ă		40.00	30,129		35,538	4,763	34,699	35,538	81.19	75.86	10,143.24
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	8	141-143			3,051							19,267.10
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	<u>p</u>											
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$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	Ē											13,224.18
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	ğ	150-152	50.00		3,046	65,220			33,259	5,515.69	8,078.36	23,266.02
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	đ											33,898.84
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40.00         63,985         15,425         5,018         76,663         15,425         789,36         775,33         442.03           159-161         50.00         554,743         3,044         25,917         5,023         279,577         16,595         47,693,36         47,634,63         2,283,87           60.00         2,417,709         38,767         5,023         1,060,839         16,772         423,982,86         423,672,59         4,092,80           40.00         22,199         15,822         5,005         25,559         15,822         30,94         27,45         447,52           168-170         50.00         107,177         3,055         26,623         5,010         67,463         17,996         1,665,73         1,656,44         2,365,992           60.00         317,002         39,705         5,010         180,288         18,153         5,377,14         5,344,47         4,163,093		153-155			3,043							
159-161         50.00         554,743         3,044         25,917         5,023         279,577         16,595         47,693.36         47,634.63         2,283.87           60.00         2,417,709         38,767         5,023         1,060,839         16,772         423,982.86         423,672.59         4,092.80           40.00         22,199         15,822         5,005         25,559         15,822         30.94         27.45         447.52           168-170         50.00         107,177         3,055         26,623         5,010         67,463         17,996         1,665.73         1,665.44         2,365.92           60.00         317,002         39,705         5,010         180,288         18,153         5,377.14         5,344.47         4,163.09												
60.00         2,417,709         38,767         5,023         1,060,839         16,772         423,982.86         423,672.59         4,092.80           40.00         22,199         15,822         5,005         25,559         15,822         30.94         27.45         447.52           168-170         50.00         107,177         3,055         26,623         5,010         67,463         17,996         1,665.73         1,656.44         2,365.92           60.00         317,002         39,705         5,010         180,288         18,153         5,377.14         5,344.47         4,163.09		159-161			3,044							2,283.87
40.00         22,199         15,822         5,005         25,559         15,822         30,94         27.45         447.52           168-170         50.00         107,177         3,055         26,623         5,010         67,463         17,996         1,665.73         1,656.44         2,365.92           60.00         317,002         39,705         5,010         180,288         18,153         5,377.14         5,344.47         4,163.09												4,092.80
60.00 317,002 39,705 5,010 180,288 18,153 5,377.14 5,344.47 4,163.09			40.00	22,199		15,822	5,005	25,559	15,822	30.94	27.45	447.52
		168-170			3,055							2,365.92
	<u></u>	aved out!!-			htoir					5,377.14	5,344.47	4,163.09

# Table 4. Test problem formulation characteristics: problem size and formulation time

Persent formulation times obtained on a different, higher-performance computer

# 1 Table 5. Solution characteristics for 0.05% target gap runs: real problems

	Number	Maximum	So	»)	Reduction		
Test Problems	of	harvest	Cluster	Bucket	Path/Cov	ver/Cell	of NPV due
	stands	opening size	Cluster	DUCKEL	Conventional	Lazy	to ARM
		24.28 ha	0.44%	1.83%	0.21%	0.24%	1.35%
Pack Forest, Washington	186	32.37 ha	0.58%	0.95%	0.20%	0.19%	0.98%
Fack i orest, wasnington	100	40.47 ha	0.92%	0.86%	0.44%	0.21%	0.96%
		48.56 ha	no solution	1.01%	0.55%	0.23%	0.27%
		21.00 ha	21.27 s	532.14 s	11.23 s	25.56 s	0.70%
NBCL5, Canada	5,224	30.00 ha	86.63 s	0.07%	22.63 s	11.78 s	0.28%
		40.00 ha	12,747.56 s	19,515.86 s	79.78 s	5.02 s	0.08%
		48.56 ha	32.23 s	0.08%	20.16 s	96.5 s	0.71%
El Dorado, California	1,363	60.70 ha	115.92 s	0.14%	75.61 s	36.67 s	0.55%
		72.84 ha	530.95 s	0.56%	3518.24 s	354.53 s	0.43%
Shulkell, Nova Scotia	1,019	40.00 ha	53.44 s	133.28 s	4.30 s	4.36	0.06%
Shukeli, Nova Scolla	1,019	60.00 ha	7,315.89 s	3,339.63 s	52.56 s	8.06	0.01%
		40.00 ha	162.23 s	235.19 s	13.48 s	13.52 s	7.78%
Kittaning4, Pennsylvania	32	50.00 ha	473.14 s	2,724.56 s	8.92 s	3.99 s	0.74%
Rittaring4, Perinsylvania	52	60.00 ha	1,164.09 s	13,322.46 s	4.38 s	12.13 s	0.41%
		80.00 ha	138.88 s	0.27%	13.81 s	11.91 s	0.00%
		40.00 ha	210.25 s	6.97 s	4.03 s	3.09 s	11.89%
FivePoints, Pennsylvania	90	50.00 ha	461.71 s	7,074.70 s	0.56 s	0.72 s	4.52%
i iver onits, r enitsylvania	90	60.00 ha	229.89 s	10,342.17 s	0.78 s	0.83 s	4.51%
		80.00 ha	2,426.52 s	35.297 s	0.33 s	0.66 s	-0.01%
		40.00 ha	0.16%	0.18%	0.07%	0.05%	0.04%
PhyllisLeeper, Pennsylvania	89	50.00 ha	0.16%	0.11%	0.08%	11,678.69 s	0.01%
	09	60.00 ha	0.15%	0.21%	19,553.28 s	1,117.45 s	0.01%
		80.00 ha	0.13%	0.20%	1,796.89 s	20,081 s	0.00%
		40.00 ha	0.18%	0.21%	0.15%	0.10%	0.15%
BearTown, Pennsylvania	71	50.00 ha	0.24%	0.14%	0.12%	0.07%	0.07%
bear rown, rennsylvalla	11	60.00 ha	0.14%	0.38%	0.14%	0.10%	0.07%
		80.00 ha	0.24%	0.51%	0.06%	0.09%	0.05%

2 Note: The negative sign for the percent NPV reduction due to the 80 ha maximum clear-cut size restriction for

3 FivePoints is due to the fact that both the problem with and without ARM constraints was solved to 0.05%

4 optimality. This is the reason why the profit maximizing objective value in the ARM can exceed the objective value

5 of the problem without ARM by 0.01%.

# 1 Table 6. The number and percentage of path constraints used during optimization

# 2 under three different optimality gaps

	Number	Maximum	Adja	cency con	straints	in lazy co	nstraint p	pools
Test Problems	of	harvest	1	%	0.0	)5%	0.0	)1%
	stands	opening size	No.	%	No.	%	No.	%
		24.28 ha	38	0.48%	93	1.18%	93	1.18%
Pack Forest, Washington	186	32.37 ha	23	0.07%	51	0.15%	51	0.15%
Fack Tolest, Washington	100	40.47 ha	13	0.01%	37	0.02%	37	0.02%
		48.56 ha	8	0.00%	26	0.00%	26	0.00%
		21.00 ha	1,009	3.09%	966	3.36%	962	2.94%
NBCL5, Canada	5,224	30.00 ha	662	0.75%	669	0.92%	656	0.74%
		40.00 ha	382	0.12%	328	0.13%	366	0.11%
		48.56 ha	564	1.04%	1,231	3.36%	601	1.11%
El Dorado, California	1,363	60.70 ha	467	0.28%	402	0.92%	561	0.34%
		72.84 ha	824	0.16%	709	0.13%	931	0.18%
Shulkell, Nova Scotia	1,019	40.00 ha	42	0.08%	47	0.09%	63	0.12%
	1,019	60.00 ha	8	0.00%	8	0.00%	7	0.00%
		40.00 ha	35	23.81%	29	19.73%	29	19.73%
Kittaning4, Pennsylvania	32	50.00 ha	8	4.85%	12	7.27%	10	6.06%
Rittariing4, Feriisylvania	52	60.00 ha	3	1.56%	12	6.25%	10	5.21%
		80.00 ha	0	0.00%	6	1.95%	4	1.30%
		40.00 ha	17	3.78%	45	10.00%	54	12.00%
FivePoints, Pennsylvania	90	50.00 ha	19	2.91%	23	3.52%	31	4.75%
Tiver onits, remissivaria	90	60.00 ha	27	2.87%	16	1.70%	37	3.93%
		80.00 ha	5	0.27%	7	0.38%	128	6.93%
		40.00 ha	41	7.11%	134	23.22%	134	23.22%
PhyllisLeeper, Pennsylvania	89	50.00 ha	60	6.31%	126	13.25%	122	12.83%
	09	60.00 ha	33	2.93%	91	8.08%	94	8.35%
		80.00 ha	38	1.57%	74	3.06%	98	4.05%
		40.00 ha	76	15.61%	101	20.74%	101	20.74%
BearTown, Pennsylvania	71	50.00 ha	26	3.93%	78	11.80%	78	11.80%
Bear rown, Pennsylvania	71	60.00 ha	39	4.42%	73	8.27%	73	8.27%
		80.00 ha	33	1.80%	39	2.13%	39	2.13%
		40.00 ha	44.45	0.20%	71.45	0.33%	116.80	0.54%
Hypothetical problems (means)	300, 500	50.00 ha	26.07	0.04%	45.07	0.08%	74.28	0.13%
		60.00 ha	14.80	0.01%	25.20	0.02%	45.77	0.03%

Target	Test	Cluster	Bucket	Path/Cove	er/Cell	Total
opt. gap	Problems	Cluster	DUCKEI	Conventional	Lazy	Total
	Real	0	0	10	18	28
1%	Real	(0%)	(0%)	(35.7%)	(64.3%)	(100%)
170	Hypothetical	0	0	2	178	180
	пуротнетса	(0%)	(0%)	(1.1%)	(98.9%)	(100%)
	Real	0	0	11	17	28
0.05%		(0%)	(0%)	(39.3%)	(60.7%)	(100%)
0.0376	Hypothetical	0	2	4	174	180
	пуротнетса	(0%)	(1.1%)	(2.2%)	(96.7%)	(100%)
	Real	2	0	7	19	28
0.01%	Real	(7.1%)	(0%)	(25.0%)	(67.9%)	(100%)
0.0176	Hypothetical	20	40	21	99	180
	riypotrietical	(11.1%)	(22.2%)	(11.7%)	(55.0%)	(100%)

# 1 Table 7. Solution characteristics: the number of "wins" for each model/method

1	Figure Captions
2	Figure 1. Best- and worst-case performance analysis - 0.01% target gap runs
3	
4	Table Titles
5	
6	Table 1. Initial age-class distribution and yield table for the hypothetical forests
7	Table 2. Test problem characteristics (some of the information in this table is based on Table 1 in Tóth
8	et al. 2012)
9	Table 3. Test problem formulation characteristics: cover/path size distribution
10	Table 4. Test problem formulation characteristics: problem size and formulation time
11	Table 5. Solution characteristics for 0.05% target gap runs: real problems
12	Table 6. The number and percentage of path constraints used during optimization under three different
13	optimality gaps
14	Table 7. Solution characteristics: the number of "wins" for each model/method
15	