

# Foldable Robotics

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<https://faculty.washington.edu/minster/>

course website: [https://faculty.washington.edu/minster/foldable\\_robotics\\_2018/](https://faculty.washington.edu/minster/foldable_robotics_2018/)

link: <https://www.youtube.com/watch?v=ionC1toDJZI>

# what you will learn

- how to design and build your own laser-cut foldable mechanisms
- where to get parts and materials
- how to program your robot to move using a raspberry pi and off-the-shelf servos

# what is not covered

- how to use our specific laser cutter (we will operate it for you)
- kinematics, dynamics, and control of foldable structures

# why foldable robotics

😊 fast! cutting time is just a few minutes  
(vs. hours for a 3D printer)

😊 strong



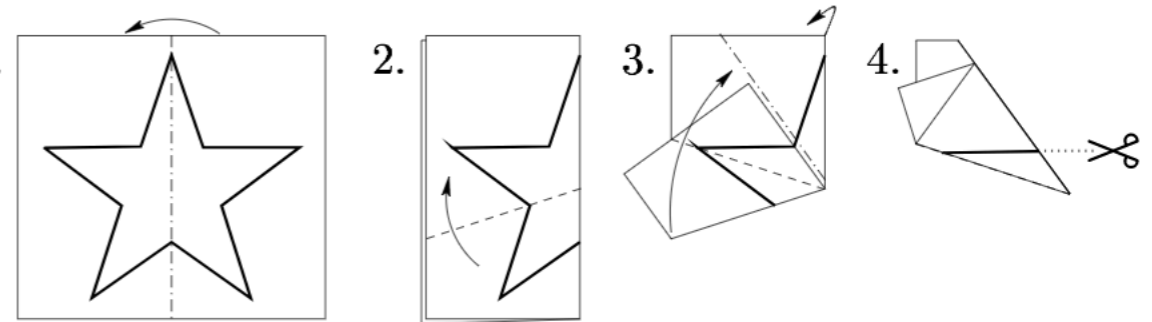
	Cardboard	ABS plastic	Steel	Carbon Fiber
Tensile Strength (kPa)	50,000	40,000	600,000	1,240,000
Density (kg/m <sup>3</sup> )	750	1200	8000	1580
Strength-to-weight	<b>67</b>	<b>33</b>	<b>75</b>	<b>785</b>

😊 cheap! laser cutter is ~~\$4k~~ \$2.5k (as of last week!),  
cardboard sheets (\$2), sheet tape (\$2)

😞 no continuous revolution

# why foldable robotics

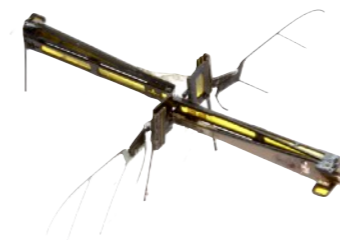
- recent advances in origami geometry .  
e.g. Demaine et al, 1998:  
proved you can cut any shape  
with the correct fold & single cut



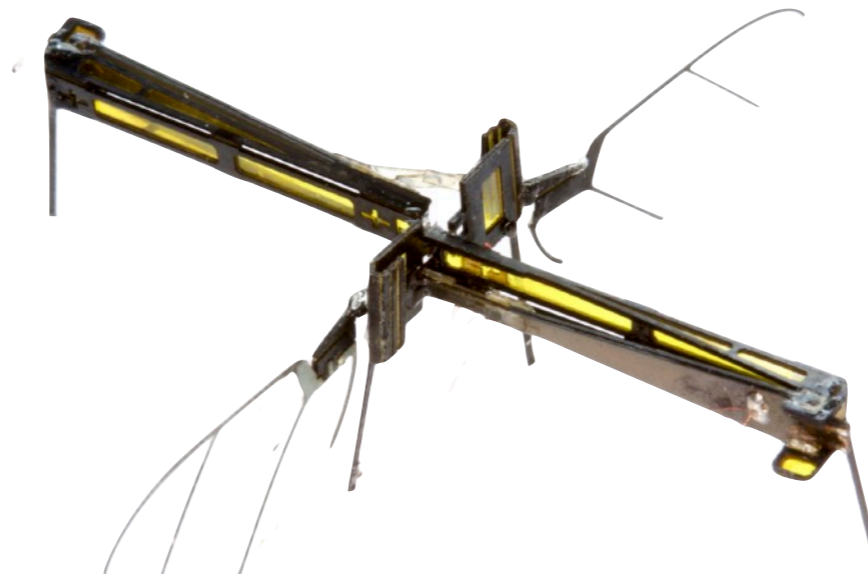
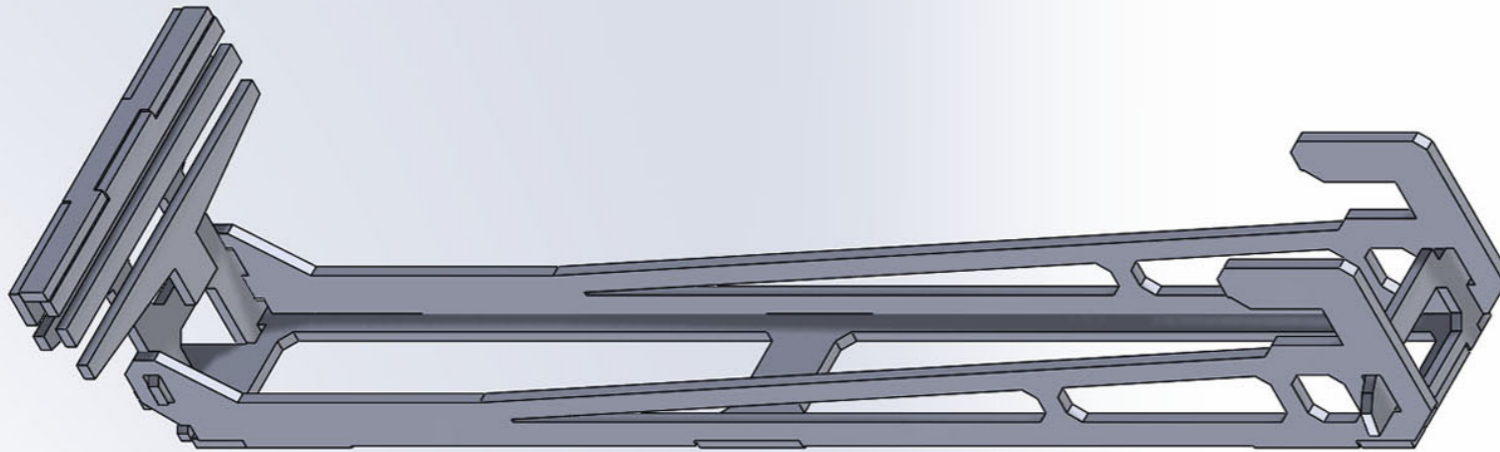
- nature is made of foldable things!  
ladybug wing folding:



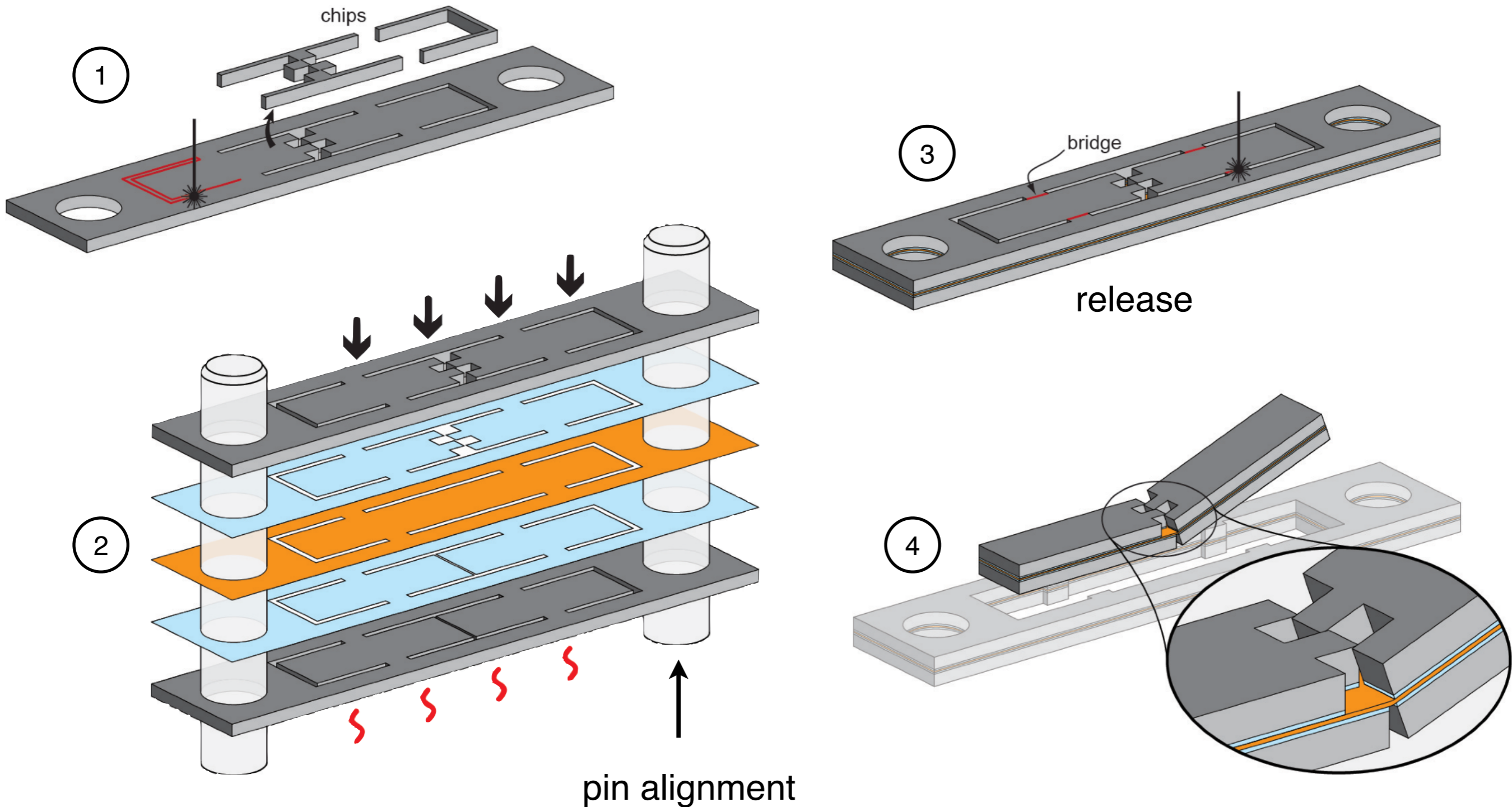
- classic revolving pin joints inefficient  
for small <1cm mechanisms



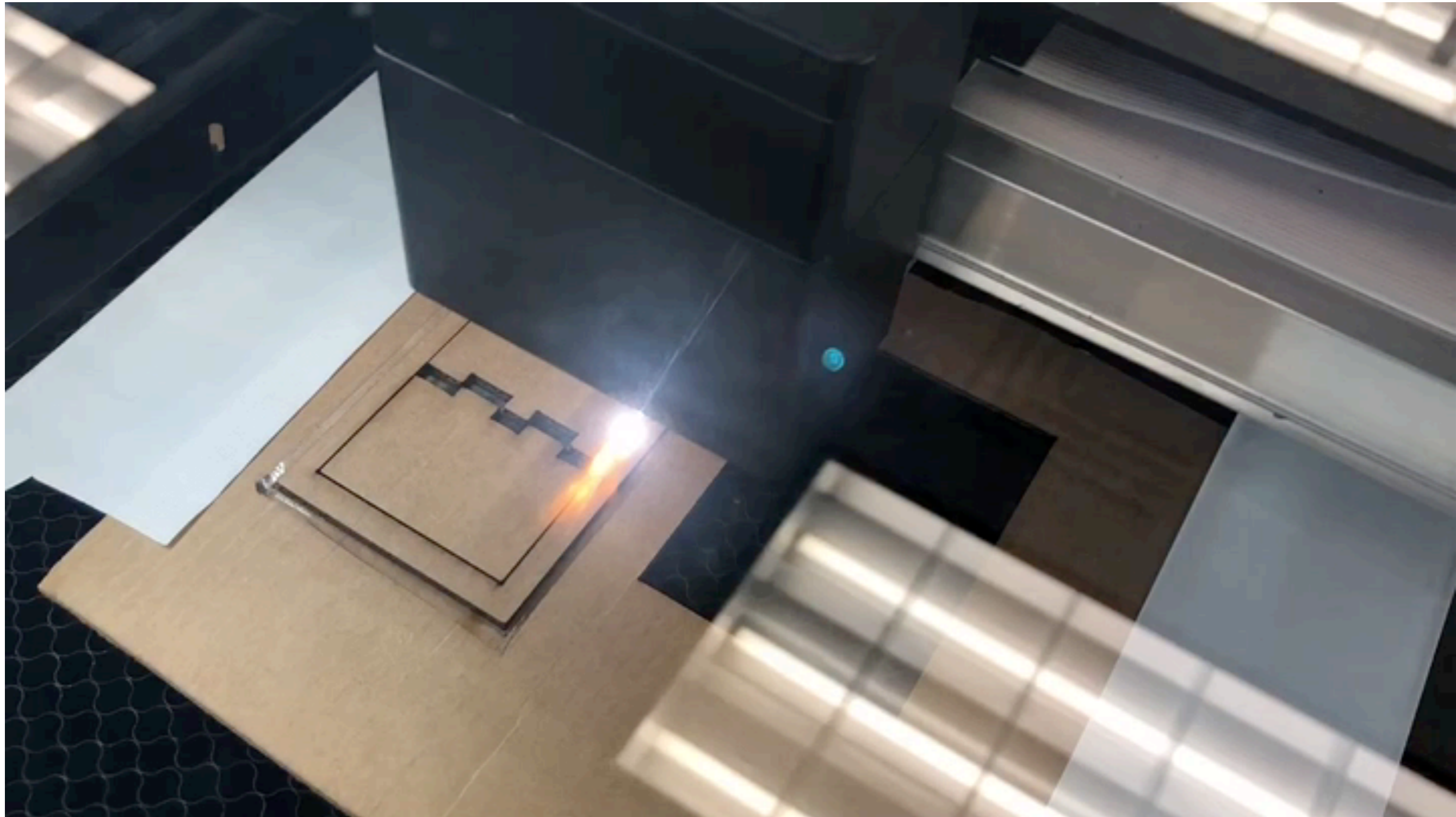
# examples



# fabricating the basic element: a fold

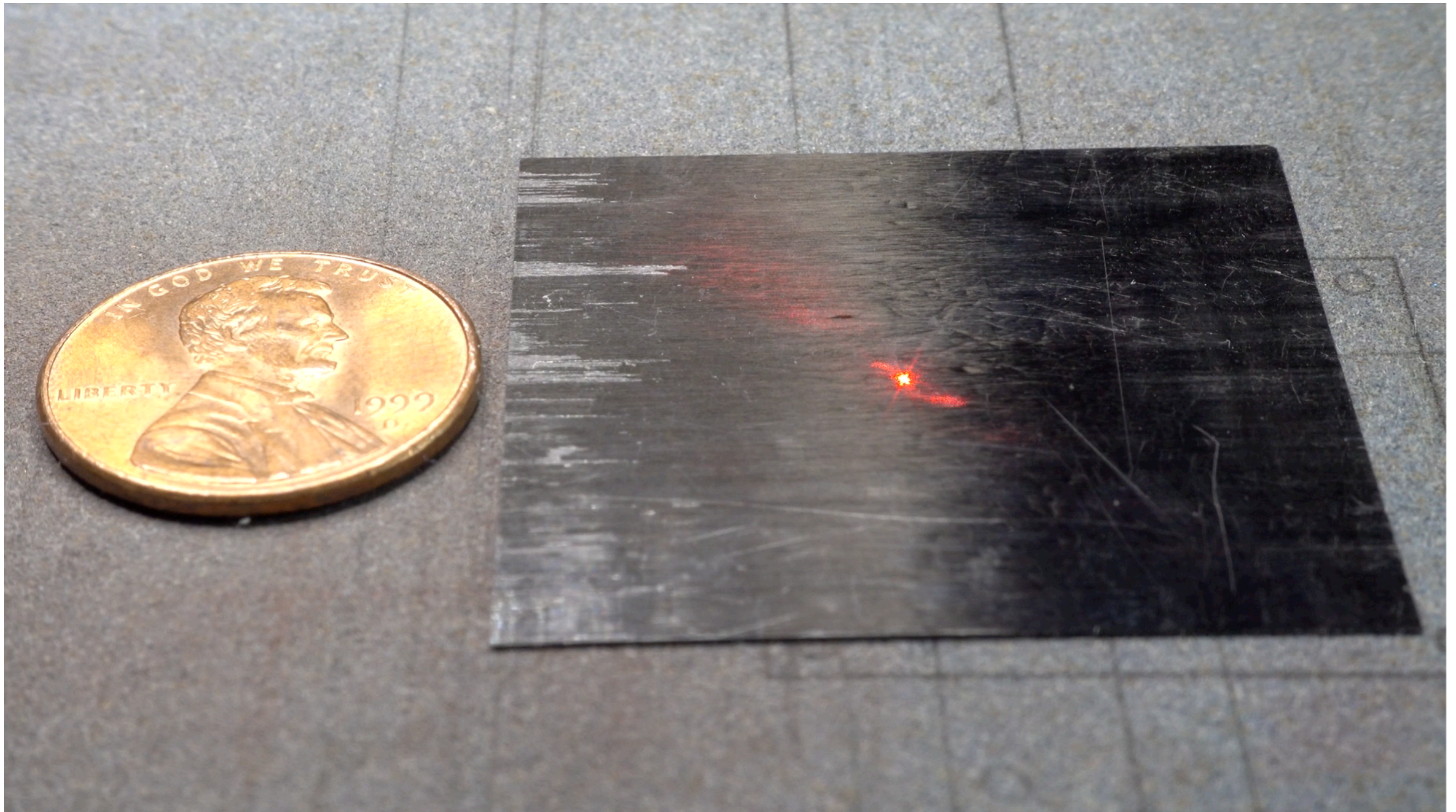


# laser cutting

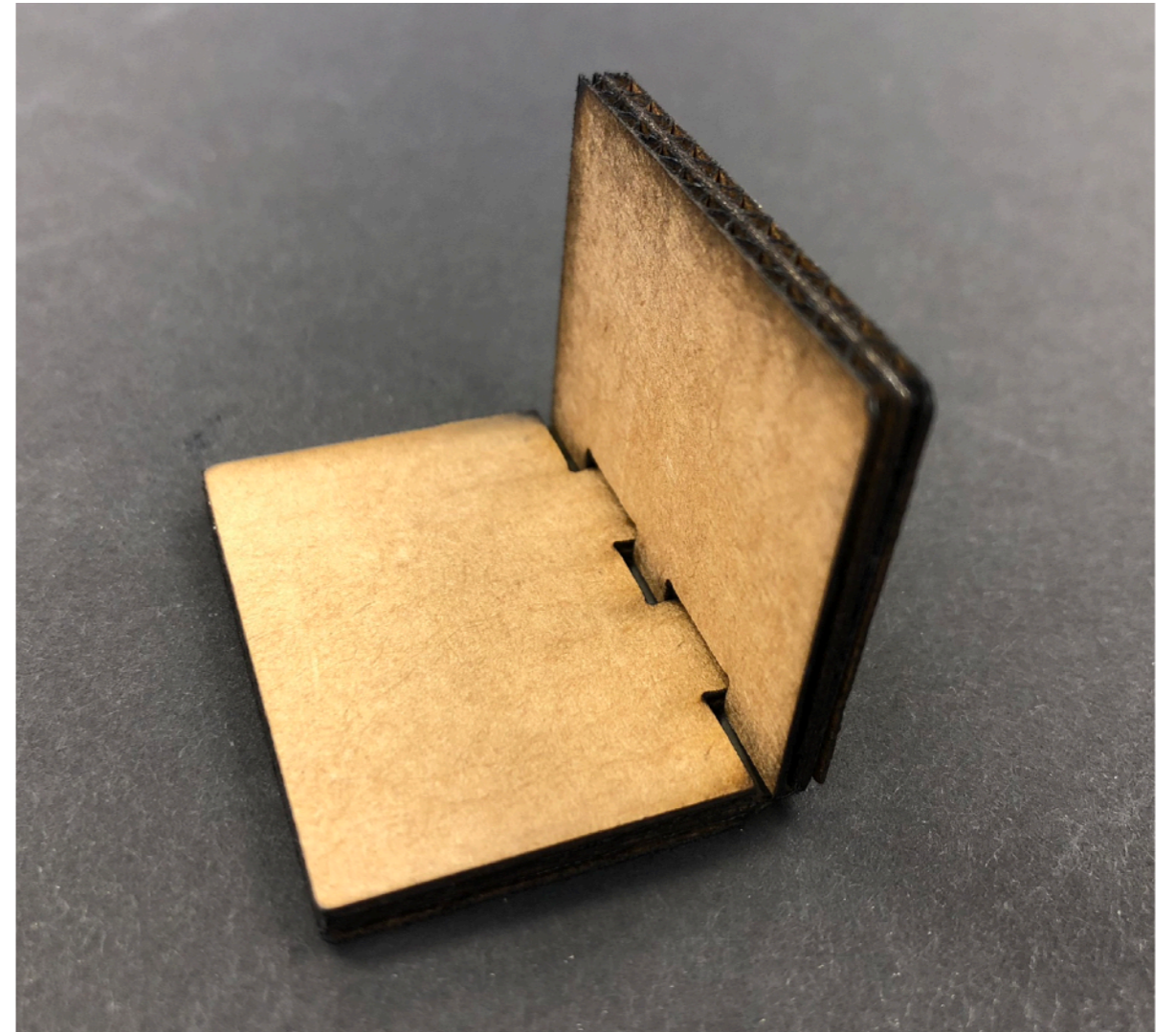




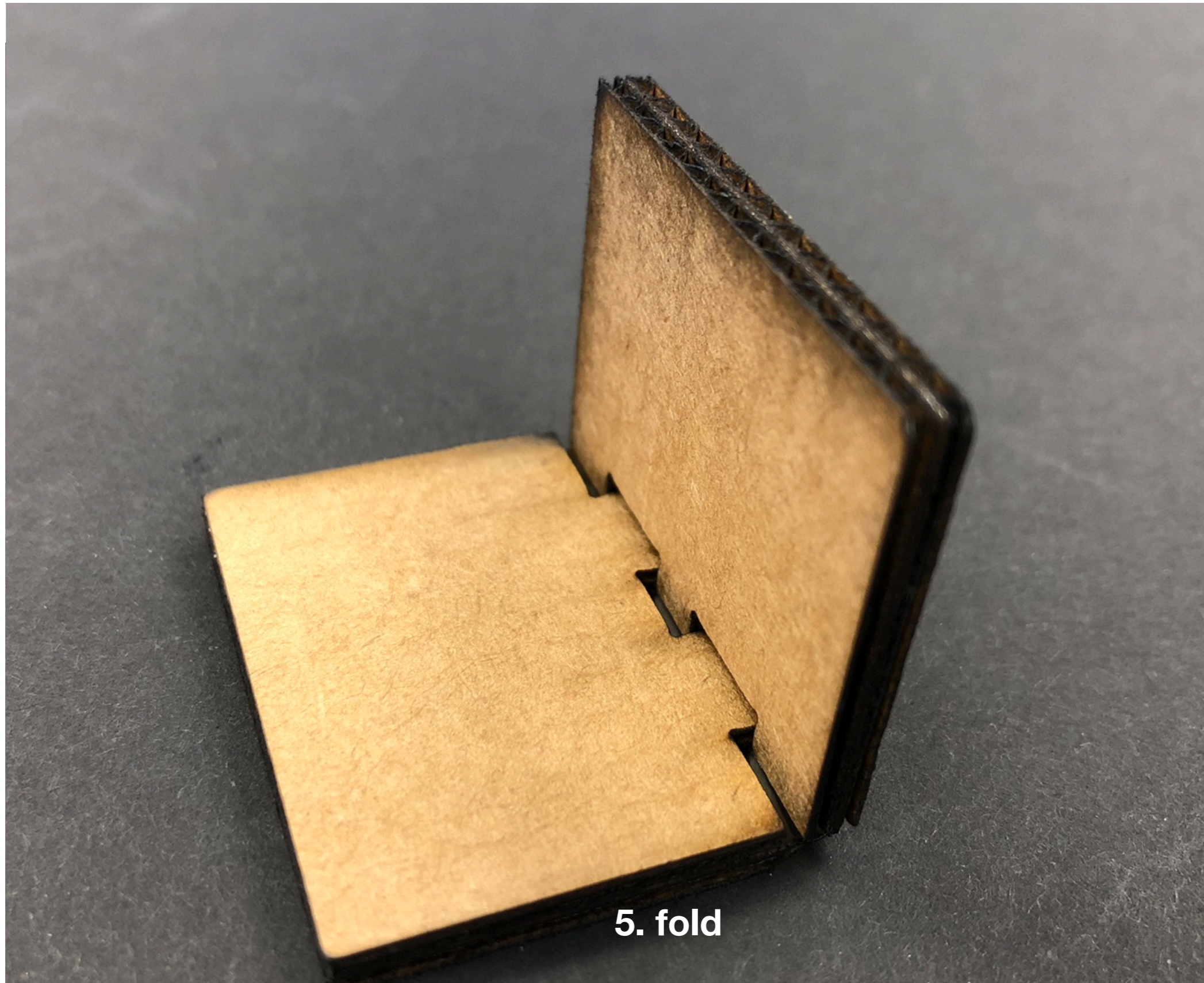
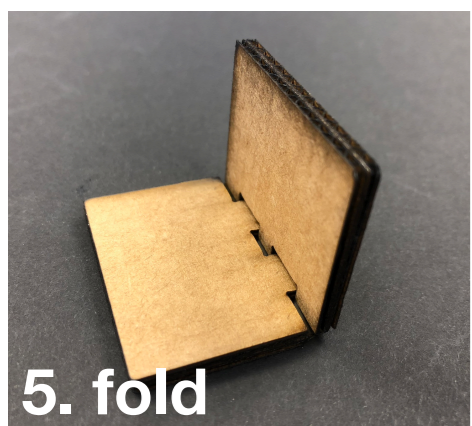
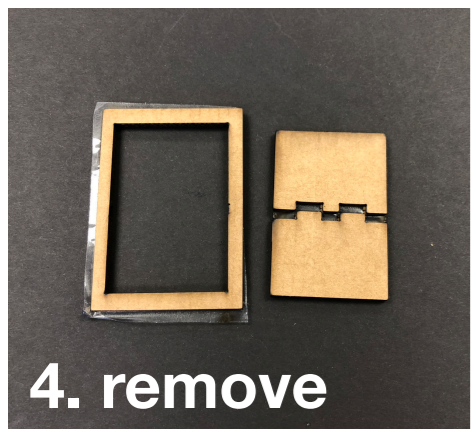
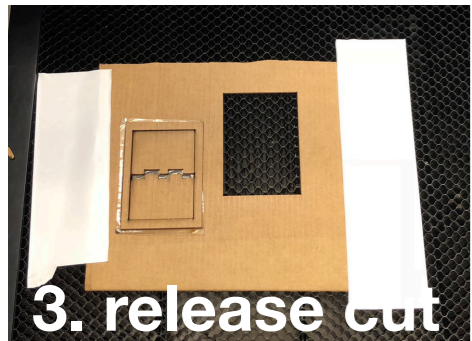
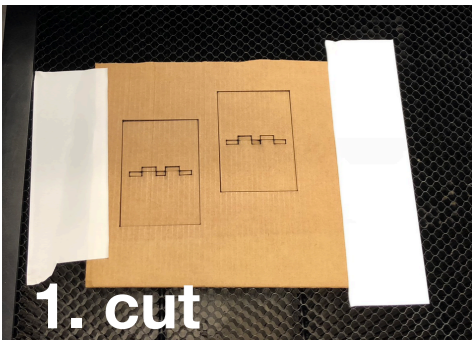
# uv laser cutting



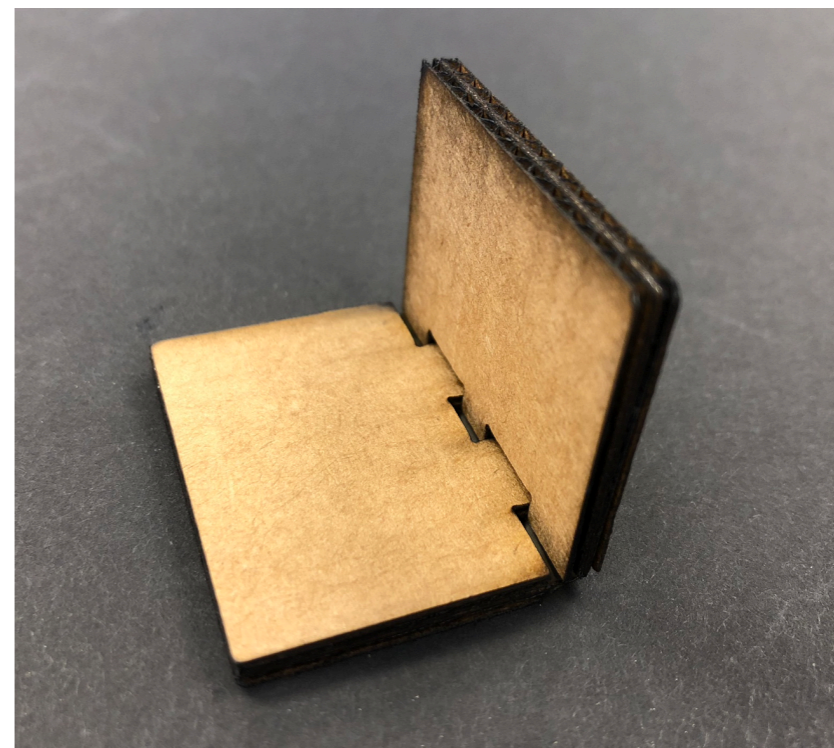
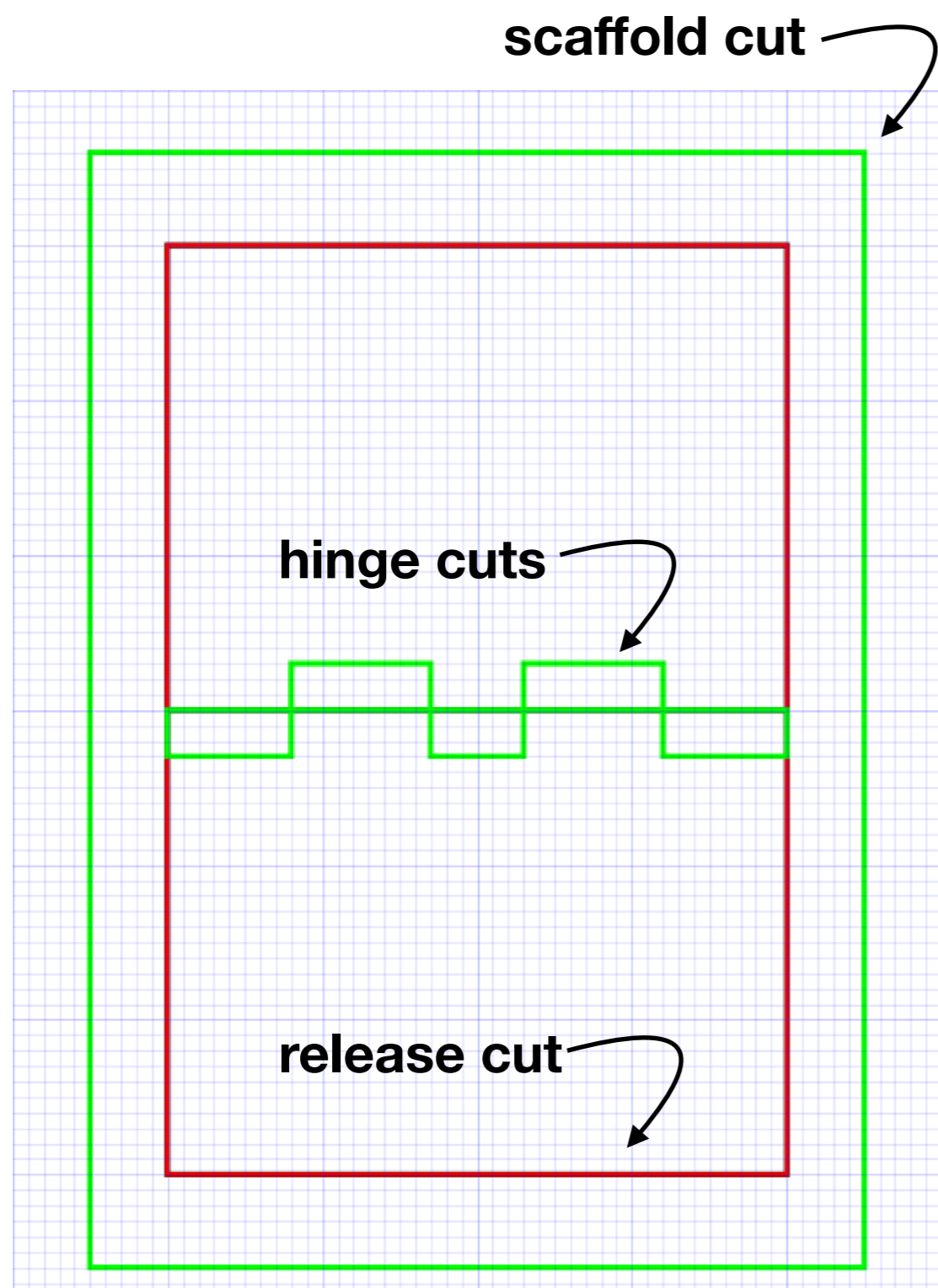
# example part



# fab process

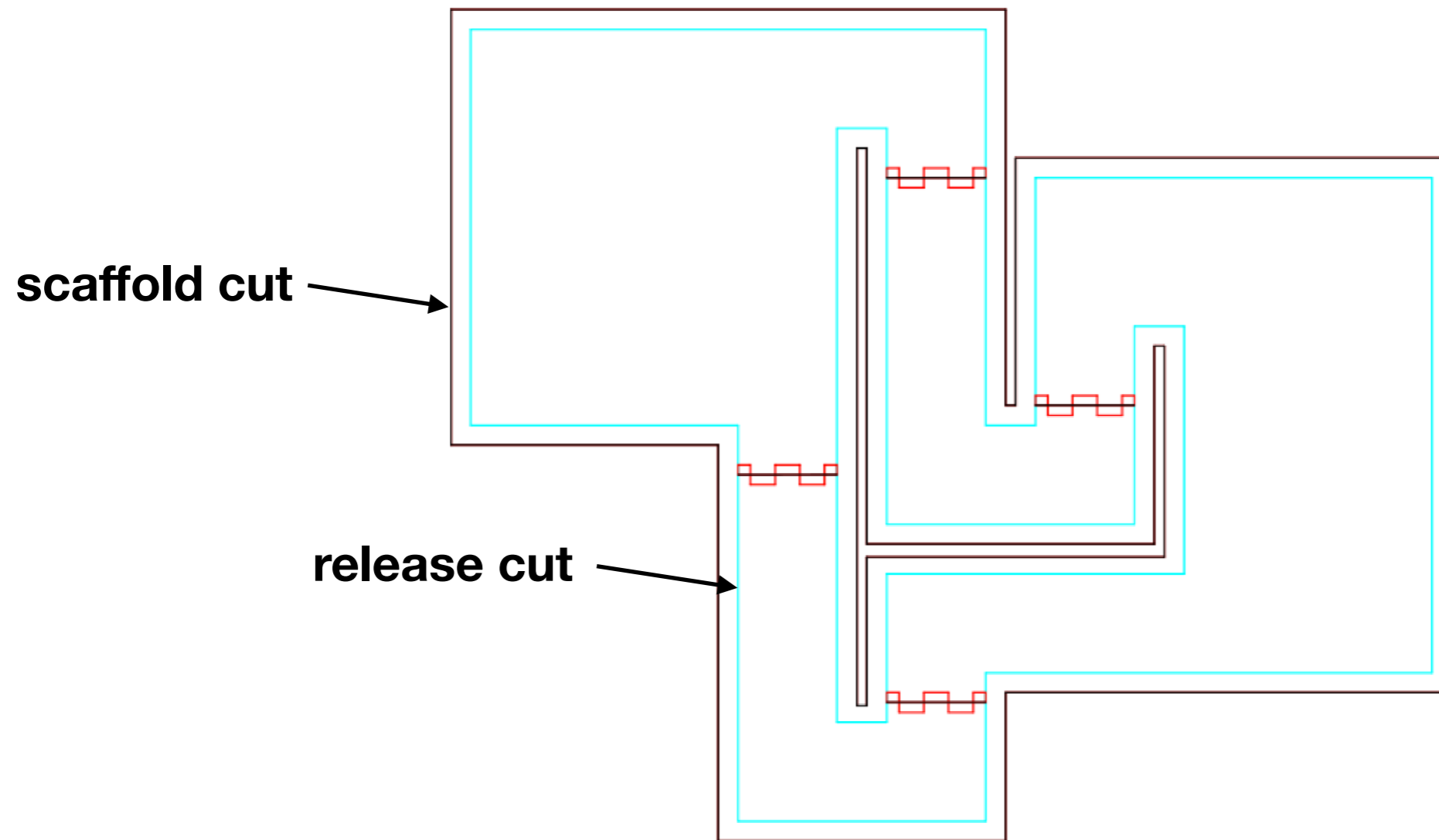


# example part drawings

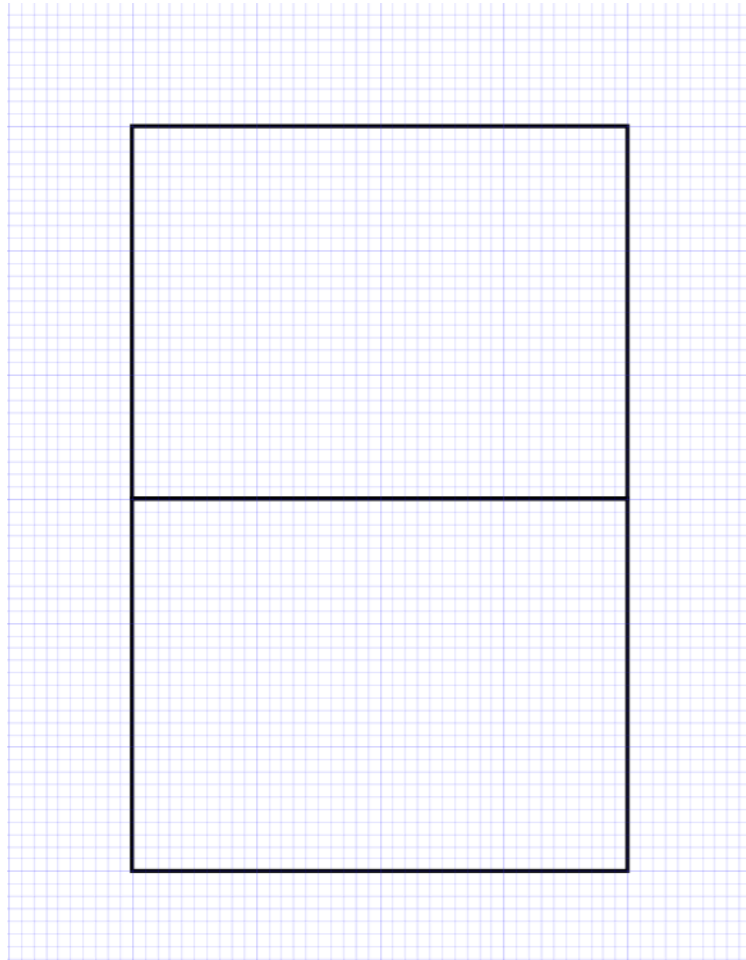


drawing in Inkscape

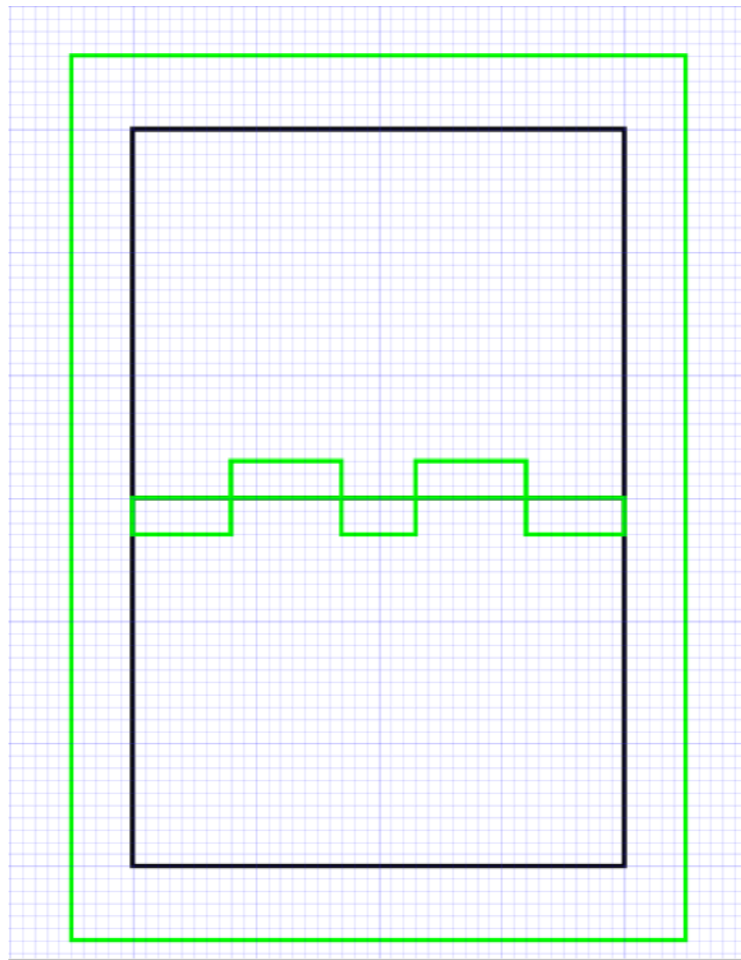
# another drawing example



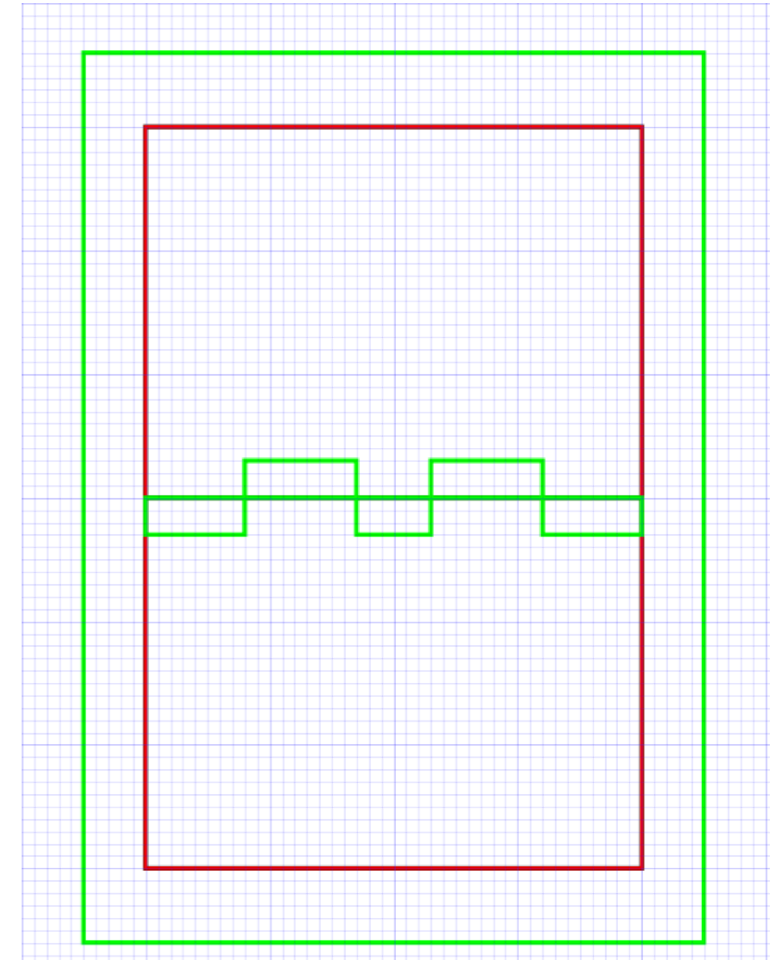
# drawing in inkscape



**1. draw outline of shapes**



**2. draw folds & align cut**



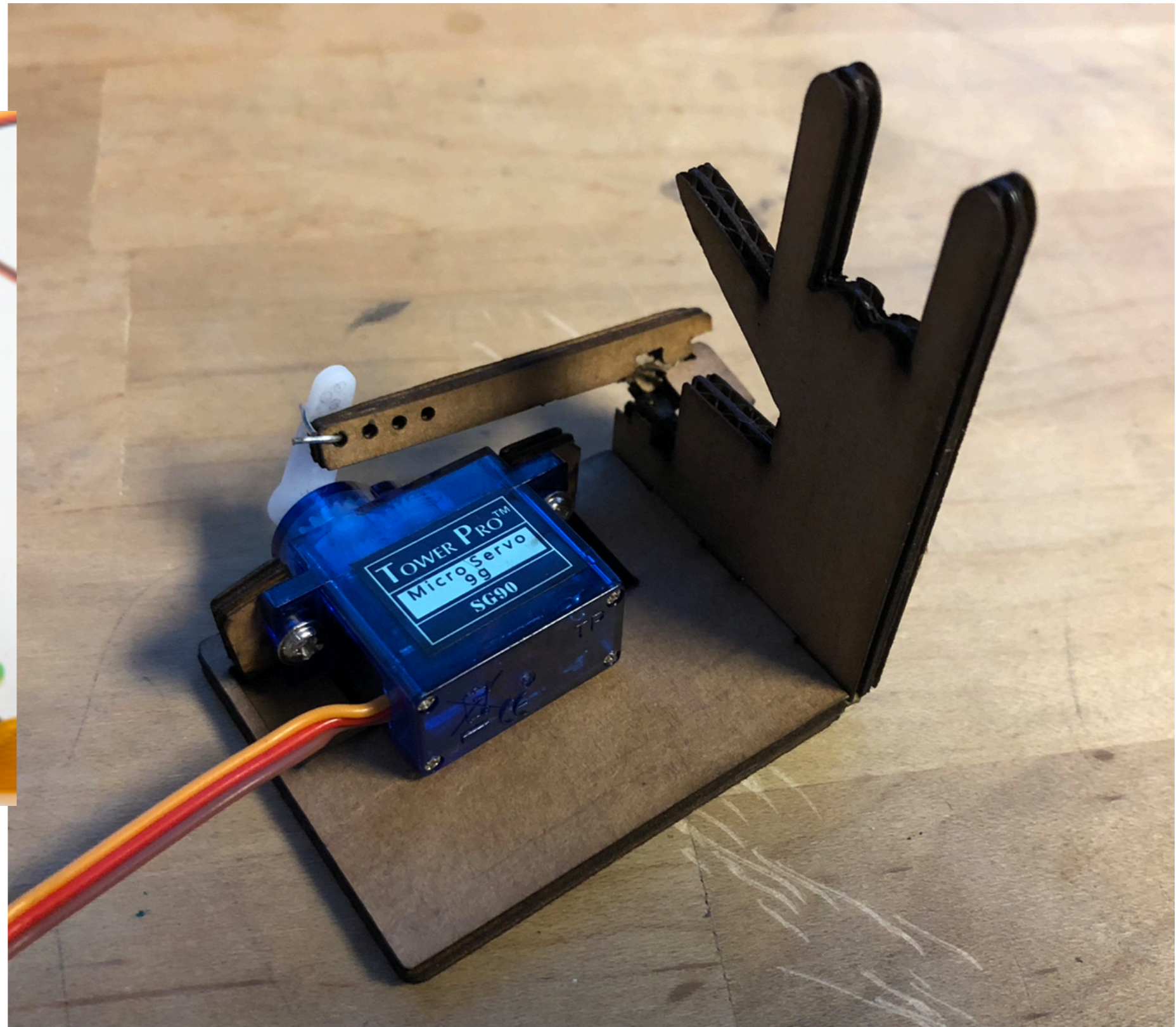
**3. draw release cut**

- suggestion: start with `blank_drawing.svg` on course website, it has useful settings for object snap and units.

# designing mechanisms: ideas

link: <https://www.youtube.com/watch?v=R5hGiN0Q5Qs>

# actuating your device with a servo and a raspberry pi





# python: the all-purpose language

- run a python program
  - ctrl-c to quit

```
python servo_wiggle.py
```

- edit a program
  - ctrl-o to save
  - ctrl-x to exit

```
nano myprogram.py
```

- example program

```
import time # timing
from servo import * # servo driver

servo0(45) # servo angle 45 deg
           # range is +/-90
time.sleep(1) # wait 1 second
servo0(0)
```

- program flow

```
def mult(arg1, arg2):
    return arg1*arg2

if test==1:
    print('hello')
```

```
for deg in range(start, stop):
    servo0(deg)
```

```
# note: python blocks are space-
# delimited! use four spaces to
# indent a sub-block
```

# more python/linux

- run python one line at a time (ctrl-d to exit)

```
pi@raspberrypi:~$ python
Python 2.7.13 (default, Jan 19 2017, 14:48:08)
[GCC 6.3.0 20170124] on linux2
Type "help", "copyright", "credits" or "license" for more information
>>> from servo import *
>>> servo1(90)
>>>
```

- list files

```
pi@raspberrypi:~$ ls
Desktop      Music      python_games  slow_move.py  wiggle_servo.py
Documents   Pictures   servo.py      Templates
Downloads   Public    servo.pyc     Videos
```

# reference

# materials

- cardboard - “illustration board” or “mount board”, 0.04 inches thick
  - 10x15” \$2 each <https://www.amazon.com/Crescent-99-Illustration-Board-ply/dp/B0044SCQWO>
  - 32x40” \$7 each <https://www.amazon.com/Crescent-Colored-Mat-Board-ply/dp/B0062TLDT0>
- sheet adhesive
  - 8x11” \$3 each <https://www.amazon.com/dp/B00JN9FDN8>
  - 6” tape roll (stronger) \$40 <https://www.amazon.com/dp/B00FARV8NG>

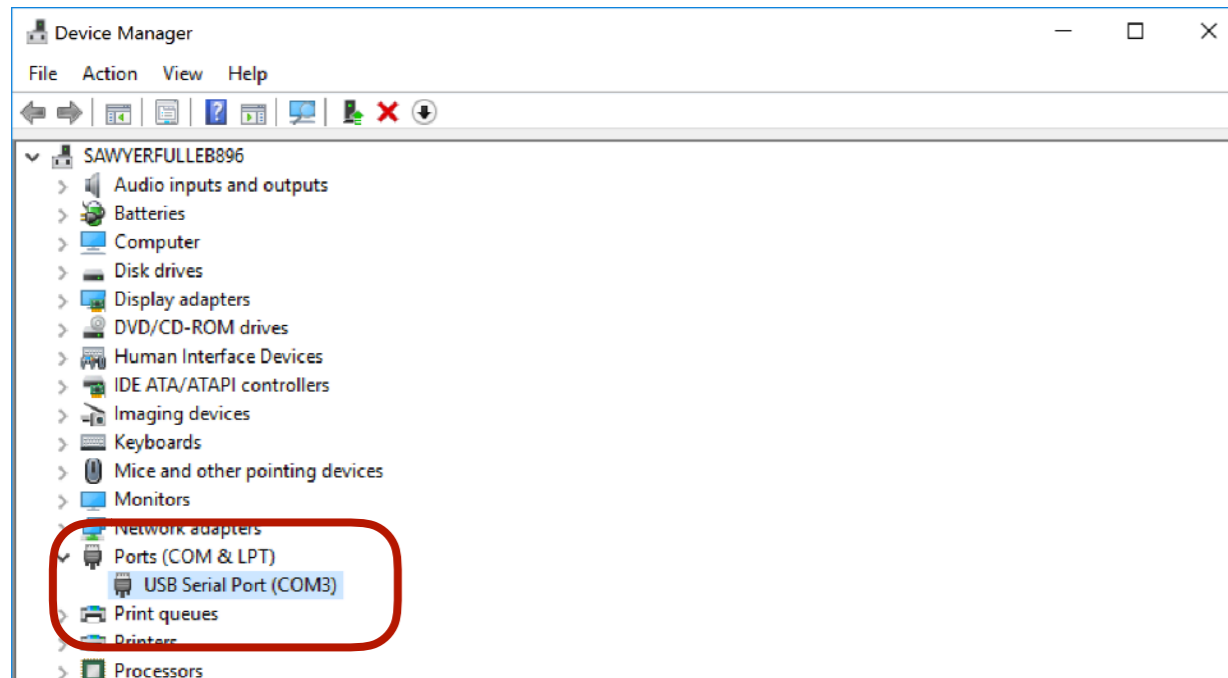
# laser cutter & raspberry pi

- laser cutter: glowforge basic \$2.5k <https://glowforge.com/tech-specs>
- we will use a raspberry pi zero, total \$48
  - raspberry pi zero, \$10.00 <https://www.sparkfun.com/products/14277>
  - servo hat \$9.95 <https://www.sparkfun.com/products/14328>
  - tall header \$1.95 <https://www.sparkfun.com/products/14017>
  - header \$0.95 <https://www.sparkfun.com/products/14275>
  - micro-usb cable 6 foot \$4.95 <https://www.sparkfun.com/products/10215>
  - micro-SD card \$19.95 <https://www.sparkfun.com/products/13833> (and only \$8 here <https://www.amazon.com/dp/B00200K1TS>)
  - optional power supply \$10 <https://www.amazon.com/dp/B00MARDJZ4>
- cheaper but more limited alternatives: maestro USB \$20 <https://www.sparkfun.com/products/9664>, or arduino \$20 <https://www.sparkfun.com/products/13975> with servo shield \$25 <https://www.sparkfun.com/products/14285> (cables extra)
- 5x micro servos at \$2 each <https://www.amazon.com/dp/B015H5AVZG>

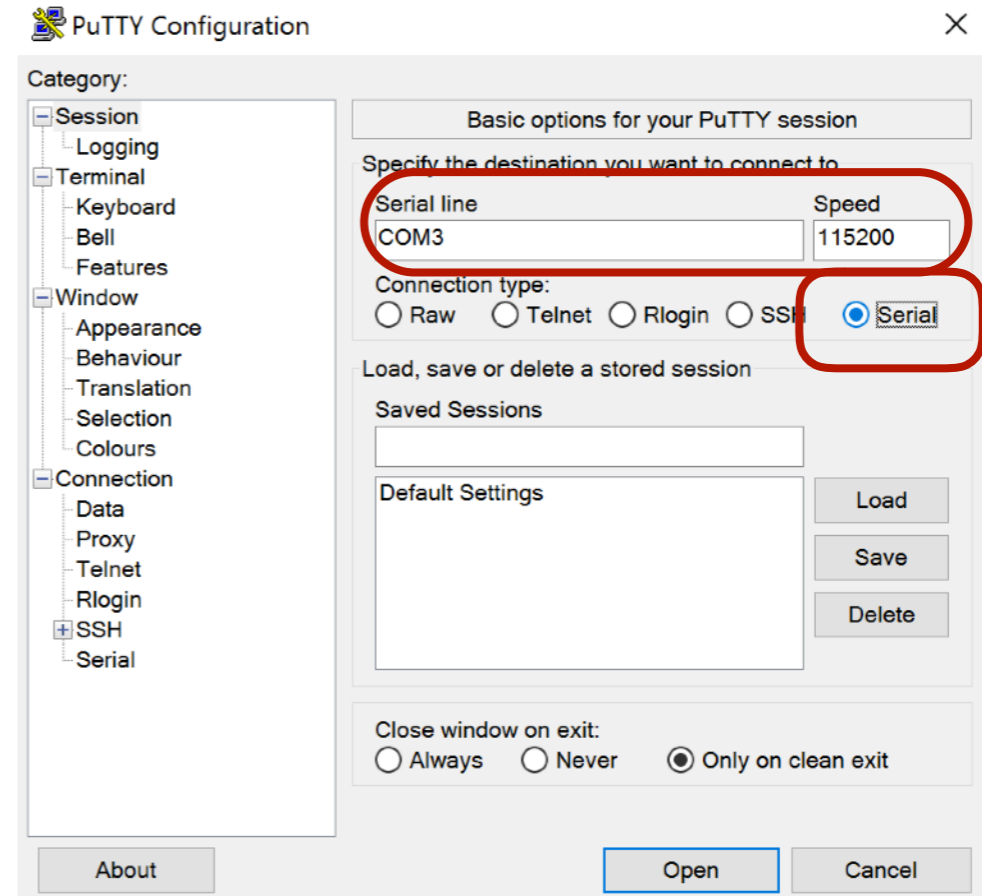
# configuring raspberry pi

- (these have already been carried out for you)
- based on spark fun's servo hat tutorial <https://learn.sparkfun.com/tutorials/setting-up-the-pi-zero-wireless-pan-tilt-camera>
  1. solder headers onto pi and servo hat to connect them
  2. with raspberry pi booted and plugged into an HDMI-capable monitor:
    1. connect to U. Washington WIFI
    2. update linux: run "sudo apt-get update"
    3. enable I2C: run "sudo raspi-config" from a terminal and scroll to "interfacing options" ... "I2C", select and say "yes."
    4. run "sudo nano /boot/config.txt", scroll to the end of the file, add "enable\_uart=1", ctrl-x to save and exit.

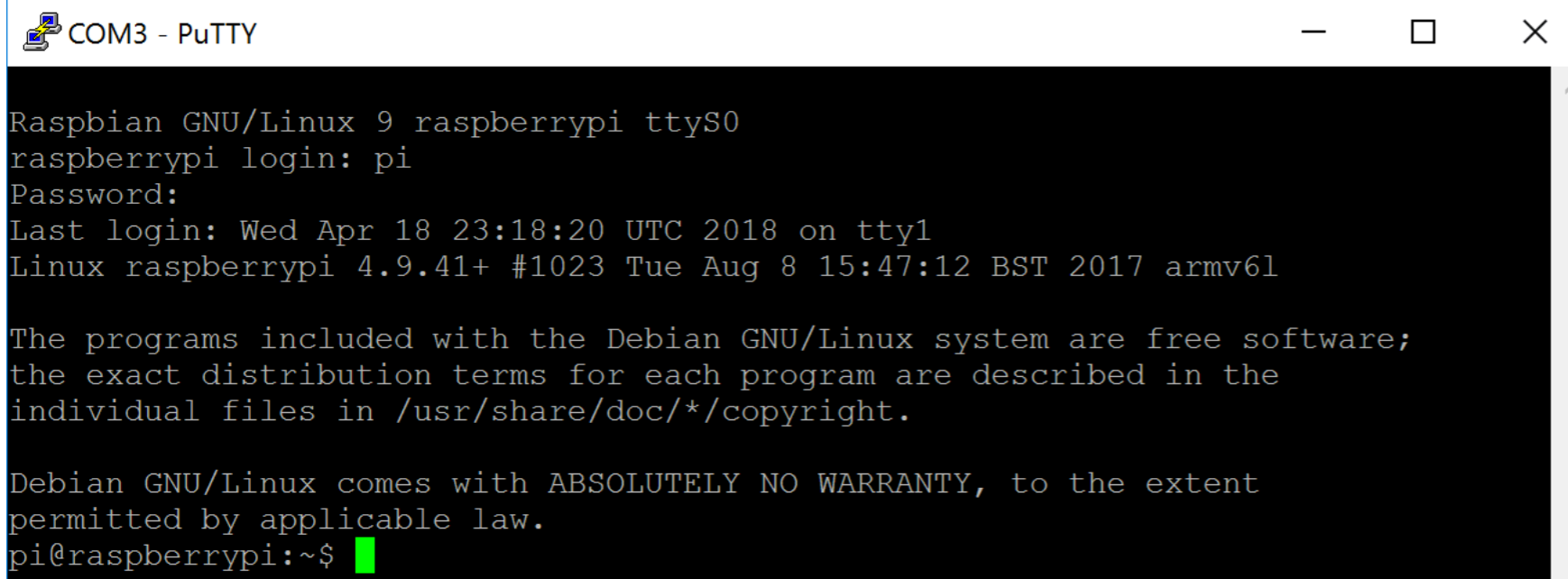
# connecting to pi (windows 10)



1. plug in USB cable and open “device manager” to find which com port



2. download and run putty.exe, choose “serial” as connection type, enter in COM# and 115200



3. making sure pi has booted (~2 minutes):

login: “pi”  
password” “raspberry”

# foldable robotics

## lab session assignment

course website (with slides and files): [https://faculty.washington.edu/minster/foldable\\_robotics\\_2018/](https://faculty.washington.edu/minster/foldable_robotics_2018/)

1. cut and assemble a basic hinge from a provided drawing
2. perform a basic servo motion
  - to download a servo program from course website to your raspberry pi, use

```
wget http://faculty.washington.edu/minster/foldable\_robotics\_2018/files/servo.py
```

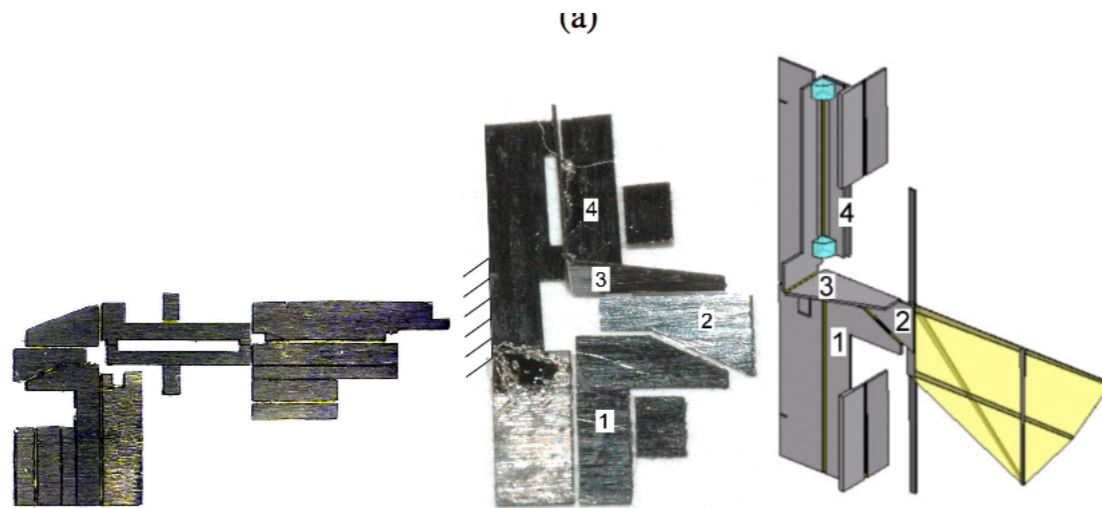
3. cut and fab a more advanced design (open-ended)
  - add servo control
  - make your own design

***You can take home what you make! (servos excepted)***

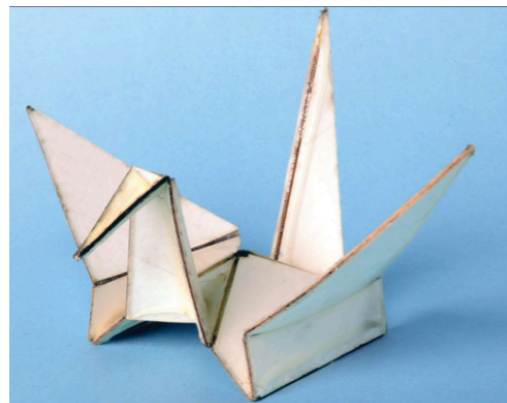
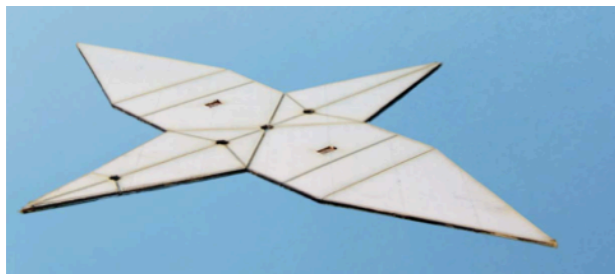


# ideas

- sarrus linkage
- wing motion using spherical 5-bar - wood2004  
[http://citeseerx.ist.psu.edu/viewdoc/download?](http://citeseerx.ist.psu.edu/viewdoc/download?dc)  
[dc](http://citeseerx.ist.psu.edu/viewdoc/download?dc)

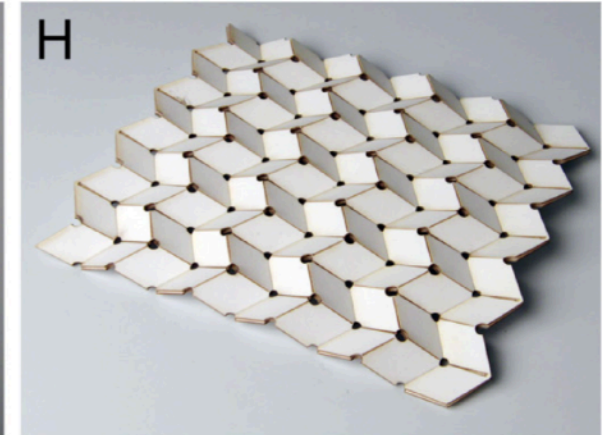
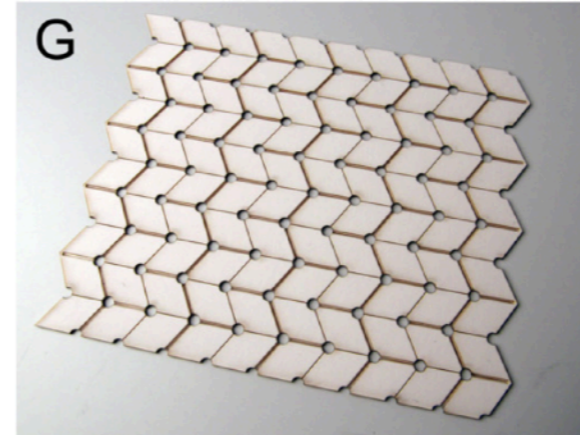


- crane

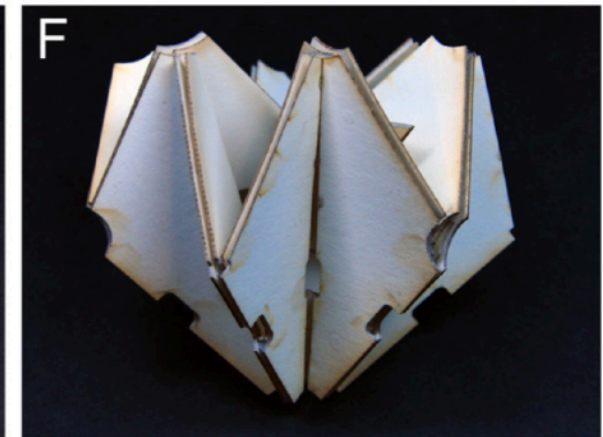
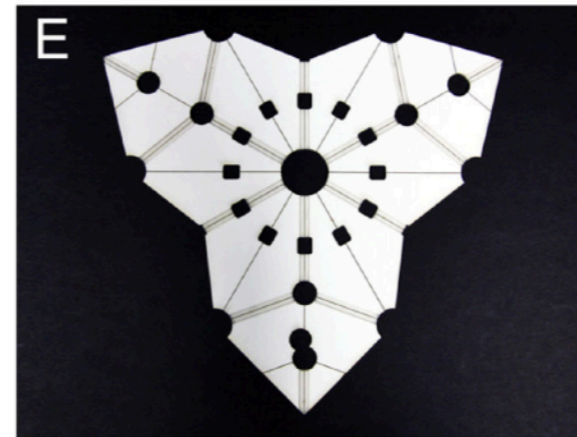


- robotic gripper

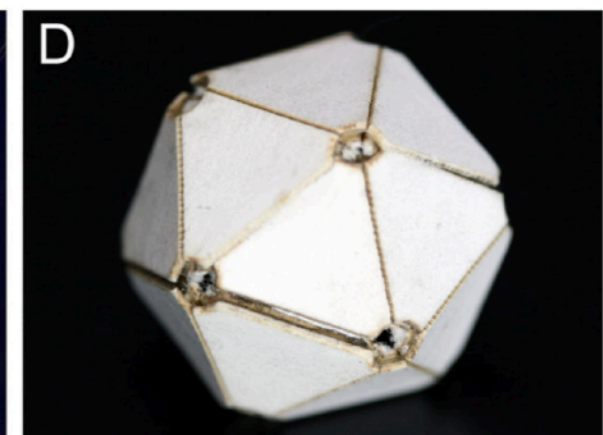
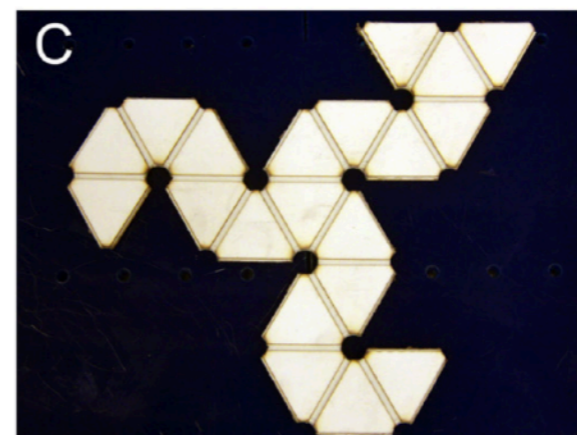
- muira pattern



- flower pattern



- icosahedron



# Ice-breaker activity: meet your group

- be prepared to answer either (1-2 minutes per person):
  - if you could be any animal, what would you be and why?
  - or, if you could have an endless supply of any food, what would you

# Next

walk over to Fuller Lab,  
Mechanical Engineering Building Room 113

# examples

Harvard Microrobotics Laboratory

<https://www.youtube.com/watch?v=VxSs1kGZQqc>