## Design and Construction of a Wastewater Pump Station and Conveyance System

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## Common Pump Station Types

- •Submersible
- •Wet pit/Dry pit
- •Wet well mounted

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## Wet Well Mounted Pump Station



# Pump Station Design Standards

- •Criteria for Sewage Works Design (Department of Ecology)
- •Industry Standards (design manuals, text books)
- •Manufacturer's Standards
- •Hydraulic Institute
- •City design standards
- •International Building Code (IBC)
- •National Electric Code (NEC)
- •National Fire Protection Association (NFPA)















Aerial Photo of Pump Station and Force Main Site

## **Pump Station Design Steps**

•Service area (zoning, population, commercial/industry)

- •Design peak flow (average flow X peaking factor + I&I) (20-year projection)
- •Pump station location/elevation
- •Gravity sewer diameter, material, slope, alignment
- •Force main diameter, length, material, alignment, elevation change
- •Pump design flow and TDH



•Pump type, model, and quantity

### Pump Station Design Steps (cont'd)

Motor speed and control

- •Pump station type and features
- •Pump room layout
- •Wet well design
- •Electrical system incl. auxiliary power
- •HVAC and odor control

### Sewer and Force Main Hydraulic Calculations

•Open channel gravity flow: use Mannings Equation  $V = (1.486/n)R^{2/3}S^{1/2}$ 

•Full pipe pressure flow: use Hazen-Williams Equation H<sub>r</sub> = 10.44LQ<sup>1.85</sup>/C<sup>1.85</sup>d<sup>4.8655</sup>















































































