Polymer Mixing in Wastewater Treatment: Effect of a Low Power Law Index (n)

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> A polymer solution is added to digested sludge in order to cause it to flocculate. The sludge is then sent to a centrifuge to separate the water from the sludge, which is used for fertilizer. This project began as a study of the incomplete mixing of the polymer. The goal of the **Renton Wastewater Treatement Plant is** to reduce the cost of the polymer by achieving good mixing with less polymer.







## **Projects**

- Measure viscosity of polymer solutions
- Study mixing at the mixing point
- Study mixing in a static mixer
- See the effect of rotation of the 'static' mixer
- Estimate the mass transfer from the discharge channel
- Try to solve viscoelastic flow equations with FEMLAB
- Reconcile a discrepancy in the mass transfer literature



## **Approximations**

- Treated it as a continuum, valid up until the point that flocculation occurs
- Had data fitting a power-law formula, sometimes used extrapolated values
- The static mixers are not like the actual mixers
- Limited by memory in computers in Benson Hall. However, students are able to solve 3D flow problems with non-Newtonian fluids.

## What we've learned

- The power-law index is very small
- How the polymer is mixed affects the flocculation
- The flow is laminar and very little mixing occurs in a straight pipe
- Static mixers should work, but we've only studied a model one
- Rotating mixers work need a high speed?
- The mass transfer coefficient discrepancy is really two different situations. Which is applicable?